

## Speciation of heavy metals in electroplating industry sludge and wastewater residue using inductively coupled plasma

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**ABSTRACT:** The speciation of metals in environmental samples is a critical factor in assessing the potential environmental impacts, before their disposal. The distribution and speciation of toxic heavy metals in plating wastewater residues and sludge was investigated for four samples using sequential extraction method. Tessier method was used to fractionate the metal content into exchangeable, acid extractable, reducible and oxidizable fractions. Residual and total metal contents were determined in aqua regia digest. The extracts were analysed for metals using inductively coupled plasma -atomic emission spectrometry. The bioavailable fraction (exchangeable and acid extractable fractions) is comprised less than the other forms. The oxidisable and reducible forms are dominants for all the four samples studied. The major metal constitute in the samples is iron, the wastewater residue contains (12.3 and 7.4 g/Kg respectively on dry basis) and the sludge contains (31.5 and 41.6 g /Kg) respectively. Cr concentration is higher in wastewater residue of second electroplating industry. The descending order of the average total metal contents for these four samples were Fe > Cr > Sn > Zn > Cu > Ni > Mn > Pb > Cd > Ag. Based on the average of absolute values for the four samples the highest bioavailability order of metals is Cr (39 %) in wastewater residues and Zn (32 %) in sludge samples. Metal recovery was good, with < 10 % difference between the total metal recovered through the extractant steps and the total metal determined using aqua regia extract.

**Key words:** Wastewater residue, electroplating sludge, sequential extraction, metal speciation

### INTRODUCTION

The occurrence of heavy metals in industrial wastewater is of interest because they are often present at significant levels and if discharged into surface waters can have severe effects on the environment and public health. The determination of total heavy metal content does not provide useful information about the risks of bioavailability, the capacity for remobilisation and the behavior of the metals in the environment (Luoma, 1989; Di Toro, *et al.*, 1990; Sims and Sklin, 1991, Hsu and Lo, 2001). Metal speciation, in this context, is taken to mean the fractionation of the total metal content into exchangeable (bound to exchangeable sites of clay minerals), acid extractable (bound to carbonates and hydroxides), reducible (bound to Fe/Mn oxides), oxidisable (bound to organic matter/ sulfides) and residual (bound to clay minerals) forms. The chemical forms of the metal control its bioavailability or mobility (Norvell, 1984). The exchangeable and acid extractable fractions are mobile fractions that are easily bioavailable. Metals in oxic sediments are mainly distributed in different operationally defined geochemical phases,

such as carbonates, total organic carbon (TOC), and Fe – Mn oxides, which have diverse binding abilities with various metals and have contrasting influences on the metal bioavailability (Tessier and Campbell, 1987; Bryan and Langston, 1992; Coquery and Wekbaum, 1999). For anoxic sediments, the acid-volatile sulfide (AVS, or the sulfides removed from sediment by cold acid extraction) is considered as an important factor in affecting the bioavailability of most divalent metals having a high affinity with sulfide (Di Toro, *et al.*, 1990; Ankley, *et al.*, 1996; USEPA, 2001). It is necessary to know the physical and chemical properties of any solid waste before their disposal, and particularly their elemental contents, both in terms of total concentrations and the amount that is potentially biologically effective. However, the determination of specific chemical species or binding forms is difficult and often virtually impossible. For this reason, sequential extraction procedures are commonly applied because they provide information about the fractionation of metals in the different lattices of the solid sample, which is a good compromise method that gives information on the environmental contamination

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risk. (Campos, *et al.*, 1998, Scancar, *et al.*, 2000, Pueyo, *et al.*, 2001). Method developed by Tessier, *et al.*, (1979) is the one widely used for this purpose. Kazi, *et al.*, (2005) evaluates the mobility of toxic metals in untreated industrial wastewater sludge. The results from the partitioning study indicate that more easily mobilized forms (acid exchangeable) of Cd were dominant. The oxidizable fraction was dominant for all four toxic metals (Cr, Pb, Ni, Cd). It was observed that levels of leachable toxic metals from industrial wastewater sludge were low compared to the amount of metal extracted in the exchangeable fraction of the BCR protocol. Karbassi and Shankar, (2005) reported that in the coastal sediment cores Cu, Zn and Fe are associated with organic matter and detrital particles, whereas Ni and Co are predominantly associated with the insoluble fraction. While abundance of calcareous shells in some zones has led to the dilution of most of the metals, it appears that Pb and Mn are associated with this phase. Later, Karbassi, *et al.* (2006) reported that higher elemental concentrations have been observed in estuarine zone when compared with riverine sediments (except for Al, Fe, Pb and Mn). Saeedi, *et al.*, (2004) reported the potential of riverine suspended particulate matter and bottom sediments in adsorbing dissolved metals like Cd, Mn, Ni, Cu, Zn. The presence of metals in sea sediments and increase in their concentration may be indicative of human influence on aquatic environment like agricultural, industrial activities. The sequential extraction scheme as per the Standard, Measurements and Testing Programme of the European Commission was studied by Alonso, *et al.*, (2005) for the sludge samples from anaerobic wastewater stabilization ponds. Elements namely Al, Cd, Co, Cr, Cu, Fe, Hg, Mn, Mo, Ni, Pb, Ti and Zn were determined in the sludge extracts by ICP-AES. In relation to current international legislation for the use of sludge for agricultural purposes, none of the metal concentrations exceeded maximum permitted levels. Overall, heavy metals were mainly associated with the two less-available fractions (34 % oxidizable metal and 55 % residual metal). Only Mn and Zn showed the highest share of the available (exchangeable and reducible) fractions (25 – 48 %). In this present paper, wastewater residue and sludge samples collected from two plating industries located in Chennai, India was examined for distribution of heavy metals like Ag, Cd, Cr, Cu, Fe, Mn, Ni, Pb, Sn, and Zn, using ICP- AES and chemical fractions of these heavy

metals by sequential extraction to assess their potential environmental impacts.

## MATERIALS AND METHODS

Sludge and wastewater samples were collected from the effluent treatment plants of two different electroplating industries located in Chennai, India. The wastewaters were filtered and residues were taken for the study and before analysis; samples were dried at 105 °C to remove moisture and grinded in an agate mortar to reduce particle size and stored in polyethylene containers. The extraction was carried with an initial mass of 1.0 g oven dried sample. The selective extraction was carried out in polypropylene centrifuge tubes of 50 mL capacity. After each successive extraction, the supernatant liquid was removed after centrifugation at 2500 rpm for 5 min and diluted to volume. The residue was washed with 10 ml of distilled water by shaking and centrifugation without loss of solids. The extracts were stored in polythene bottles for metal content determination. The conventional method developed by Tessier, *et al.*, (1979) was followed for the sequential extraction. The residual and total metal contents were determined in aqua regia digest (Esakku, *et al.*, 2005; Shrivastava and Banerjee, 1998). The residual fractions of the sequential extracted samples and the total metal content in fresh samples were extracted with aqua regia using a behrotest digester block with a TRS 200 microprocessor controller.

(1) Exchangeable: About 1.0 g sample was extracted at room temperature with 8 mL of 1 M  $MgCl_2$  (pH 7) with continuous agitation for 1 h.

(2) Acid extractable: Residue from above step (1) was leached at room temperature with 8 mL of 1 M of NaOAc (pH 5 adjusted with HOAc) with continuous agitation for 5 h.

(3) Reducible: Residue from (2) was extracted with 20 mL of 0.04 M  $NH_2OH.HCl$  in 25 % (v/v) HOAc agitated for 6 h at 96 °C.

(4) Oxidizable: To the residue from (3) were added 3 mL of 0.02 M  $HNO_3$  and 5 mL of 30 %  $H_2O_2$  (pH 2, adjusted with  $HNO_3$ ); heated at 85 °C for 2 h with occasional agitation. A second 3 ml aliquot of 30 %  $H_2O_2$  was added and heated at 85 °C for 3 h with occasional agitation. After cooling, 5 mL of 3.2 M  $NH_4OAc$  in 20 % (v/v)  $HNO_3$  was added; diluted to 20 mL; agitated for 30 min and centrifuged.

(5) Residual: Residue from (4) was digested with 8 mL of aqua regia (HCl and  $HNO_3$ , 3+1 v/v) for 2 h at 120 °C.

(6) Total: Fresh sample, 1.0 g, was digested with 8 mL of aqua regia (HCl and HNO<sub>3</sub>, 3+1 v/v) for 2 h at 120 °C. An inductively coupled plasma -atomic emission spectrometry (ICP-AES), Thermo (IRIS intrepid II, XSP) with thermo elemental variation analyzer (TEVA) operating software was used for the determination of elements namely Ag, Cd, Cr, Cu, Ni, Pb, Sn, Mn, Fe and Zn. While analyzing samples, two or more lines for each element were selected to provide confirmation of the analytical results. Double distilled water was used for the preparation of reagents. Reagent blanks were prepared with the same amounts of reagents used in the analytical procedures. Two replicated samples were used for the extraction study and the average results of triplicate analysis were reported. The reference standard (Thermo) was also analyzed simultaneously for quality control.

**RESULTS**

*Total content of heavy metals in samples*

The total contents of elements namely Ag, Cd, Cr, Pb, Cu, Ni, Sn, Mn, Fe and Zn for the samples collected from two different electroplating industries (EPI) at Chennai, India are presented in Table 1. The results presented in Table 1 shows a wide variation in the concentration of heavy metals. In general, these samples had higher concentration of Cr, Cu, Fe, Sn and Zn but relatively lower concentration of Mn, Ni, Pb and traces of Ag and Cd were found. This difference in concentration of metals may due to the nature of plating required and the composition used in the plating bath.

*Fractionation of heavy metals*

Sediments are generally the sinks for metals in aquatic environment and constitute an enriched metal pool that can be potentially accumulated by the benthic animals (Campbell, *et al.*, 1988). In the sequential extraction scheme used in this study, the mobility and hence possible bioavailability of metals are lower.

The higher concentrations of reducible and oxidisable fractions were found in Cr, Cu, Ni, Mn, Pb, Zn and traces of Ag and Cd were found in these fractions. The per cent contributions of exchangeable, acid extractable, reducible, oxidisable and residual species in total metal concentration obtained after fractionation of the 4 samples studied (n = 3) for Ag, Cd, Cr, Pb, Cu, Ni, Sn, Mn, Fe and Zn. The four samples collected from plating industries are coded accordingly where, 1= wastewater residue of EPI -1; 2 = ETP sludge of EPI -1; 3 = wastewater residue of EPI -2 and 4 = ETP sludge of EPI -2. The results are depicted in Fig. 1.

*Mobile fractions*

The mobile fractions of trace metals are more available for environmental functions than other fractions. In the ecological context, the mobile fractions rather than the total metal content are important. Further the chemical species play important role in transfer of metals along the water soil plant animal human chain (Shrivastava and Banerjee, 1998). Comparison of the percentage of mobile fraction (sum of exchangeable and acid extractable fractions) to the total metal content is furnished in Table 2.

Table 1: Total elemental content in plating industry samples

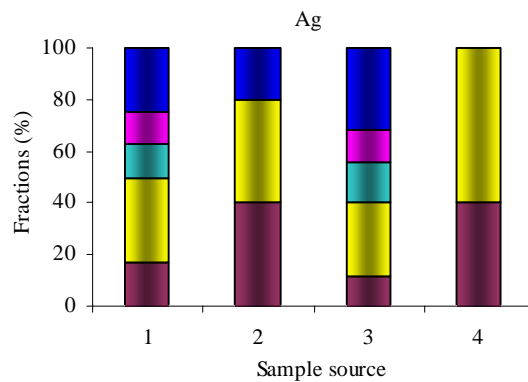
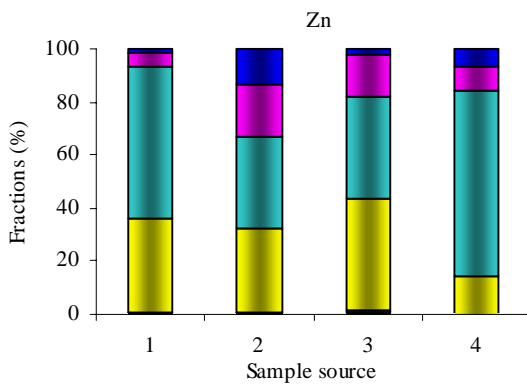
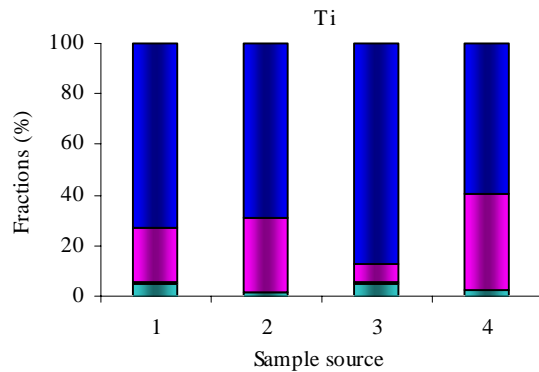
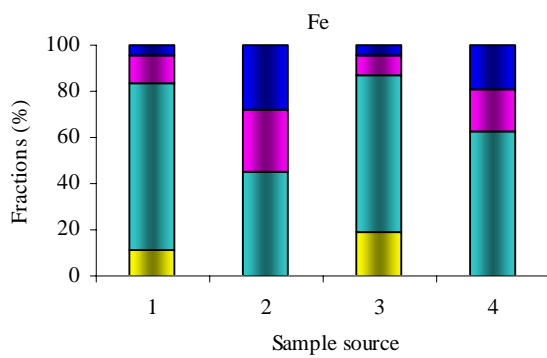
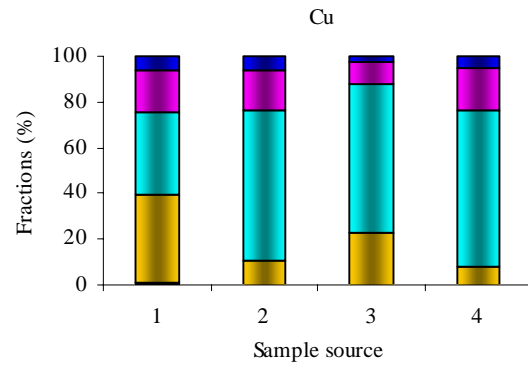
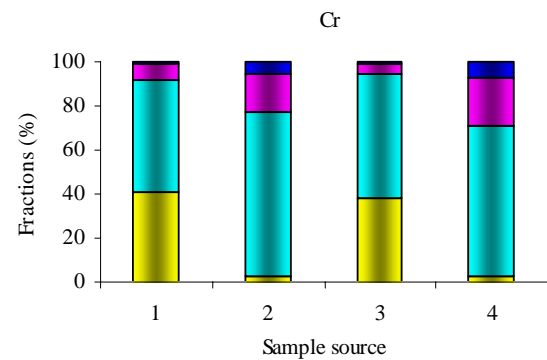
No.	Element	Sample code			
		1	2	3	4
1	Ag	15.9	3.3	13.3	1.3
2	Cd	16.6	3.3	9.3	3.3
3	Cr	10998	3226	13498	3566
4	Cu	598	4632	693	5996
5	Fe	12332	31530	7499	41629
6	Mn	326	303	336	303
7	Ni	409	950	456	966
8	Pb	27.6	53.3	27.9	766
9	Sn	8332	7632	7899	7499
10	Zn	8799	2733	2519	6865

Conditions: All the values are expressed in mg/Kg of sample – dry weight. Sample code, (1) Wastewater residue of EPI- 1, (2) ETP sludge of EPI- 1, (3) Wastewater residue of EPI- 2 and (4) ETP sludge of EPI -2.

**DISCUSSION AND CONCLUSION**

Though iron is not a toxic heavy metal, it was also analysed in the present study as it is used in ETP for precipitation and the results discussed since it is the predominant metal available in all the four samples. Less than 20 % of Fe is available in acid extractable form in the wastewater residues of both the samples, and traces of metal available in exchangeable form. More than 50 % samples followed by oxidisable and residual fractions.

Less than 5 % of residual fractions were observed in wastewater residues and 27 % and 19 % were observed for the sludge samples 2 and 4 respectively. If the concentration of metal is too high, the efficiency of the fraction may be reduced, as reported for lead (Staelens, *et al.*, 2000; Rauret, *et al.*, 1989). Since the Fe concentration is very high the sequential extraction may be less effective with other fractionations. Otte, *et al.*, (1995) reported that the residual fraction could be converted to reducible fraction by the activity of plant roots.



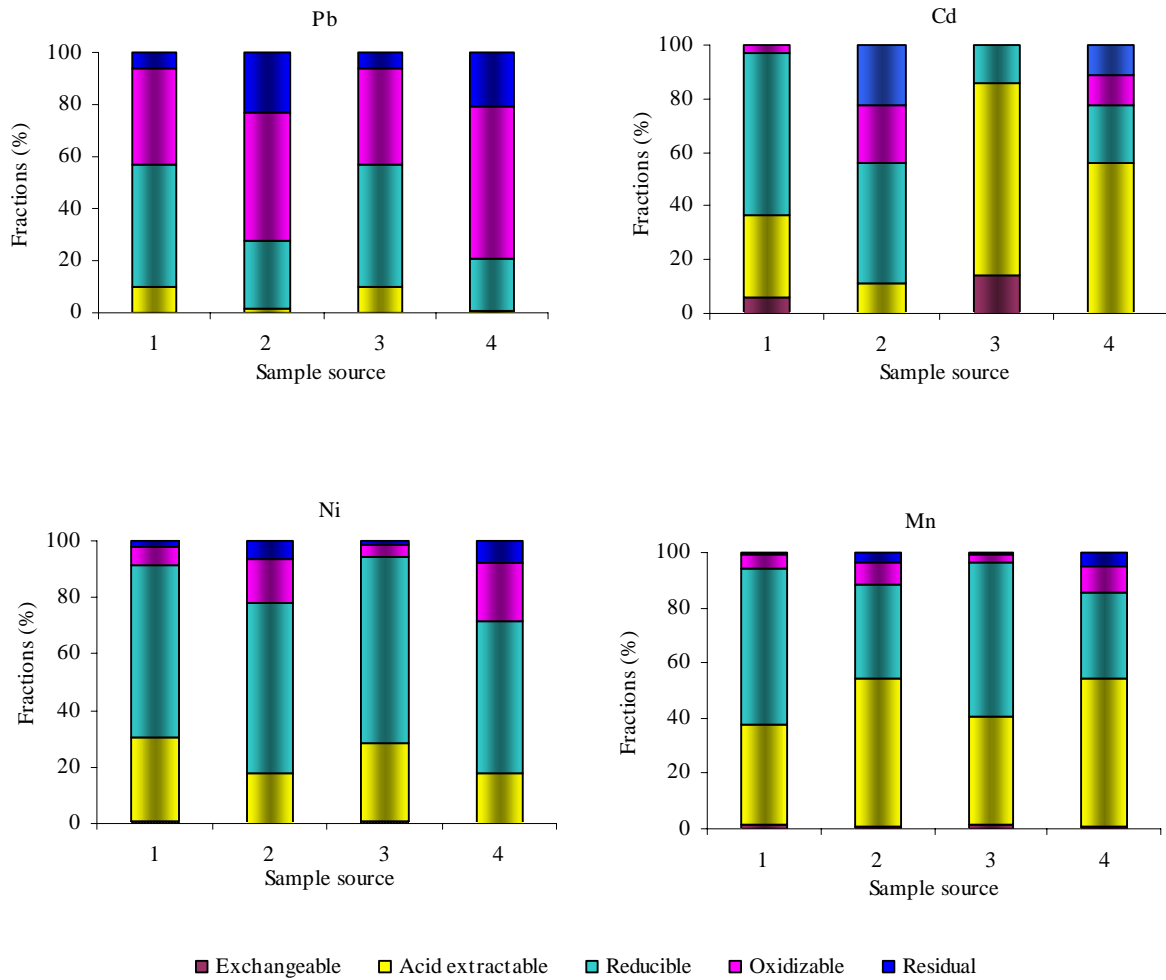


Fig. 1: Percentage of various species of metals in fine fractions of plating wastewater residue and sludge samples

Table 2: Percent mobile fractions of elements in fine fractions

No.	Element	Sample code			
		1	2	3	4
1	Ag	50.0	80.0	40.0	99.6
2	Cd	36.3	11.2	85.7	55.6
3	Cr	41.0	2.4	37.9	2.3
4	Cu	39.5	10.4	22.5	7.7
5	Fe	11.6	0.9	18.7	0.4
6	Mn	37.7	54.3	40.4	54.4
7	Ni	30.7	17.6	28.1	17.9
8	Pb	10.1	1.5	10.1	0.9
9	Sn	4.6	0.7	5.1	0.4
10	Zn	35.8	32.3	43.2	14.1

Conditions: Sample code, (1) Wastewater residue of EPI- 1, (2) ETP sludge of EPI- 1, (3) Wastewater residue of EPI- 2 and (4) ETP sludge of EPI- 2. Mobile fraction is the sum of exchangeable and acid extractable fractions. Percentage based on total content obtained by adding fractions.

Table 3: Per cent recovery of metals in sequential extraction with respect to aqua regia extract

No.	Element	Sample code			
		1	2	3	4
1	Ag	104	104	92	93
2	Cd	95	108	94	97
3	Cr	108	107	106	116
4	Cu	109	104	94	97
5	Fe	98	90	94	99
6	Mn	105	105	106	91
7	Ni	104	107	105	98
8	Pb	90	94	107	110
9	Sn	109	109	90	92
10	Zn	95	109	98	108

Conditions: Sample code, (1) Wastewater residue of EPI- 1, (2) ETP sludge of EPI- 1, (3) Wastewater residue of EPI- 2 and (4) ETP sludge of EPI -2.

The percent recovery of metals obtained by the summation of sequential fractions in relation to the total metal content extracted with aqua regia is presented in Table 3. The recovery rate of sequential extracted metal concentration to total metal concentration was mostly between 90 % and 110 %, therefore all analyses were considered satisfactory. This variation may be attributed to the differences in leaching time, reagents and the total volume of extractant (Ciba, *et al.*, 1999). In the wastewater residues 40% of the metal is presented in acid extractable form, where as in the sludge samples only 2 % are available. Around 70% of the metal is available in reducible fractions for the sludge samples and 50, 56 % are present in wastewater residues respectively. There are no exchangeable fractions of Cr noticed in all the samples, the leaching of Cr to environment from these samples may not occur readily. The increasing order of fraction of chromium in wastewater residue is exchangeable < residual < oxidisable < acid extractable < reducible, whereas in sludge samples exchangeable < residual < acid extractable < oxidisable < reducible. Chromium (VI) is a highly toxic metal that has been linked to cancer in humans following prolonged inhalation, and is toxic to aquatic life at relatively low concentrations (US Environmental Protection Agency (EPA), 1998).

The predominant form of copper available in the entire fractions is reducible fractions, followed by oxidisable, acid extractable, residual and exchangeable. The mobile fraction of copper contributes up to 40% in wastewater residues and less than 10 % in sludge samples. The highest fraction of copper species is reducible followed by oxidisable fractions. The higher stability constant of copper complexes with organic matter leads to higher organic fractions. Only under strong oxidizing conditions Cu can be leached into the environment. The residual fractions of copper are less than 7 % only and the least fraction is exchangeable.

Tin is one of the major content from the plating effluent. The highest fraction obtained for tin is the residual fraction. The percentage of residual fractions is 72, 68, 87 and 59 respectively for the four electroplating industry samples. Based on the metal concentration, order of sequential fraction is residual > oxidisable > acid extractable > reducible > exchangeable. There is no exchangeable fractions of tin is found. Among all the metals determined, Sn is the one that contributes the highest to the residual or inert phase, which are not easily bioavailable (Norvell, 1984).

The predominant form of Zn is the reducible fraction, followed by acid extractable, oxidisable, residual and exchangeable. There is no significant variation in absolute mobile fractions (exchangeable and acid extractable) in the three samples of about 35.8, 32.6, 43.2 percent respectively and 16% in the fourth sample. The residual fractions are higher in the sludge samples than the wastewater residues. Perez-Cid, *et al.*, (1996) reported similar levels of Zn in reducible form in sewage sludge. Higher concentration of heavy metals in reducible fraction (bound to Fe and Mn oxides) can be attributed to diffusion mechanism (Backes, *et al.*, 1995). These metals can be released into the environment under extremely reducible conditions. The order of availability of Pb in different fractions in wastewater residues is reducible > oxidisable > acid extractable > residual > exchangeable. Where as in the sludge samples oxidisable > residual > reducible > acid extractable > exchangeable. The higher contribution of lead at reducible form than other fractions like residual, acid extractable, exchangeable fractions are due to the precipitation of lead as stable compounds. Kinniburgh, *et al.*, (1976) observed the excess lead content in the reducible fraction at low pH. About 10 % of Pb contributes to mobile form (exchangeable and acid extractable fractions) in wastewater residues, where as 1.5 % were available in sludge samples.

Reducible fraction is the predominant form on Ni in all the samples. The percent of reducible fractions are 60, 63, 65 and 53 respectively representing hydrous oxides of Fe and Mn. The decreasing order of fractions in the samples are reducible > acid extractable > oxidisable > residual > exchangeable. About 15 -30 % is in exchangeable and acid extractable forms which can cause environmental toxicity during mobility (Karbassi and Shankar, 2005). The acid extractable fraction is soluble in the low pH condition. Negligible amount of exchangeable fractions of manganese is found in all the samples. Acid extractable and reducible forms occupy the highest proportions. The reducible form is higher (50 %) in wastewater residues and acid extractable form is higher (50 %) in the sludge samples that are easily bioavailable (Tessier and Campbell, 1987). There are no residual fractions in wastewater residues and around 1.5 % found in the sludge samples. Cd is the least abundant metal in the plating wastes, when comparing with other available metals. The exchangeable fraction of Cd is 6-14 % in wastewater residue samples and traces in sludge samples, similar to the observation by Kazi, et al., (2005) in wastewater sludge. About 50 % of acid extractable fractions constitute the samples 3 and 4 where as 32 and 10 % in samples 1 and 2 respectively. The residual fractions are found 25 and 16 % respectively in the sludge samples. The appropriate disposition of cadmium sludge constitutes serious environmental problems. Ag is a precious metal of technological and environmental importance. The concentrations of silver in the plating samples are very low. The exchangeable fractions which are easily available (Coquery and Wekboum, 1999) constitute about 40 % in the sludge samples and less than 20 % in the wastewater residues. Based on the metal concentration, order of sequential fraction in sludge sample is exchangeable > acid extractable > residual oxidisable > oxidisable > reducible. The exchangeable fraction corresponds to the metal species that are most easily available for plant uptake, which can be released by merely changing the ionic strength of the medium (Norvell, 1984). The metal content bound to carbonates is sensitive to pH changes and this can become mobilized when the pH is lowered. The metal fraction bound to Fe - Mn oxides and organic matter can be mobilized when environmental conditions become increasingly reducing or oxidizing (Bryan and Langston, 1992). The mobile fraction studies reveals that metals like tin, lead, iron possess the least and

elements like silver, cadmium possess the highest percentage of mobile fractions in the range 35-99 % calculated based on the total content obtained by adding fractions. The metal fraction associated with the residual fraction (such as silicate) can only be mobilized as a result of weathering, so this is only associated with long-term effects. Among all the ten metals analyzed, Fe is the highest and the Ag is the lowest in absolute concentrations for the samples analysed. The heavy metals studied contribute significant quantities in exchangeable and acid extractable fractions, which are easily bioavailable. These metals can be leached during the changes in environmental conditions and poses threat to groundwater quality. In the case of Sn, the residual fraction contributes the maximum, which is inert form and hence the environmental effects may not be significant. The mobile fractions of Pb are less and appreciable amounts of Pb existed in oxidizable form, which can be leached only under extreme oxidizing conditions. Since the contribution of heavy metals in mobile fractions is in the range up to 99 %, the waste material should be dumped in landfills after stabilization to prevent the leaching of metals.

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