

Research note

Controlled microwave-assisted synthesis of ZnFe₂O₄ nanoparticles and their catalytic activity for O-acylation of alcohol and phenol in acetic anhydride

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KEYWORDS

Zinc ferrite; Controlled microwave heating; Nanoparticles; Catalytic activity; Co-precipitation. **Abstract** $ZnFe_2O_4$ nanoparticles have been successfully prepared through a controlled microwaveassisted co-precipitation. X-ray Diffraction (XRD), Fourier Transform Infrared Spectroscopy (FT-IR), Scanning Electron Microscopy (SEM) and Vibrating Sample Magnetometer (VSM) were used for the structural, morphological and magnetic investigation of the product. SEM micrographs of $ZnFe_2O_4$ nanopowder also reveal that nanoparticles have spherical shape. Average particle size was obtained as 12 nm from XRD. Catalytic activity of $ZnFe_2O_4$ nanopowder for O-acylation of alcohol and phenol has been investigated. A trace amount of $ZnFe_2O_4$ has been effectively used as a nanocatalyst for the acylation of alcohol and phenol in acetic anhydride.

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1. Introduction

Nanocrystalline spinel ferrites belong to a family of magnetic materials that can be used in many areas, such as magnetic devices, permanent magnets, hard disc recording media, read-write heads, active components of ferro fluids, color imaging, magnetic refrigeration, detoxification of biological fluids, magnetically controlled transport of anti-cancer drugs, Magnetic Resonance Imaging (MRI) contrast enhancement and magnetic cell separation [1–8]. Recently, some composite oxides such as spinel AB₂O₄ were found to be more attractive than single-metal oxides for their better selectivity and/or sensitivity to certain gases. In particular, the spinel-structured ZnFe₂O₄, in which the transition metal cation Zn²⁺ was incorporated into the lattice of the parent structure of $(Fe^{2+}Fe_2^{3+}O_4)$, was established to be a promising material in

detecting reducing gases such as CO, CH₄ and in the chemistry as catalyst [9–12]. Zinc ferrite has long attracted interests because of its intriguing magnetic properties compared with other spinel ferrites. The traditional bulk $ZnFe_2O_4$ belongs to the normal spinel type with antiferromagnetic properties below the Neel temperature of about 10.5 K and behaves paramagnetic at room temperature. All Zn^{2+} ions reside in the tetrahedral sites (*A* sites) and Fe³⁺ ions are in the octahedral sites (*B* sites). In 1961, Neel suggested that small antiferromagnetic particles can exhibit super-paramagnetism and weak ferromagnetism due to uncompensated spins in the two sublattices.

In recent years, $ZnFe_2O_4$ nanoparticles prepared using varied methods, such as traditional ceramic synthesis, [4] aerogel procedure, [3] low-temperature hydroxide co-precipitation and hydrothermal synthesis, [13,14] have been studied and observed to be ferrimagnetic or super-paramagnetic. Development of new routes for the synthesis of solids is an integral aspect of materials chemistry and physics. Some of the important reasons for this are the continuing need for fast and energyefficient techniques, and the necessity to avoid competing reactions in the known processes. Recently, a new deposition technique has reported: microwave activated chemical bath deposition (MW-CBD). This technique is based on the microwave heating of a precursor solution in which the substrate is immersed [15–17]. Microwave-hydrothermal synthesis is generally quite faster, simpler and more energy-efficient. The exact

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nature of microwave interaction with reactants during the synthesis of materials is somewhat unclear and speculative. Energy transfer from microwave to the material is believed to occur either through resonance or relaxation, which results in rapid heating. This knowledge is widely used as the basis in the discussion of the reaction mechanism.

In our previous works, we have reported the synthesis of some nanoparticles and their application in organic reactions [18–20] and have explored potential ability of microwave as an energy source for synthesis in our laboratory [21,22]. Herein, we combined co-precipitation method with microwave technique (thereafter named microwave co-precipitation) and synthesized uniform $ZnFe_2O_4$ nanoparticles. This technique involves nucleation and growth from homogeneous solution. In this method, processes such as coarsening and aggregation can compete with nucleation and growth in modifying the particle size distribution. The micelles, [23] capping agents [24] and polymer stabilization [25] could be used to arrest the growth. We used sodium dodecylsulfate to create the micelles. The catalytic activity of $ZnFe_2O_4$ nanopowder for O-acylation of alcohol and phenol has also been studied.

2. Experimental

2.1. General

The microwave-assisted reactions were performed in a single-mode microwave cavity (Ethos, MR, 2.45 GHz, maximum power 1000 W), producing controlled irradiation. Reaction temperatures were determined and controlled *via* the built-in, on-line sensor. The microwave synthesis reactor was equipped with a water-cooled condenser. X-ray diffraction was preformed with a Siemens D5000 X-ray diffractometer using graphite-monochromatized high-intensity Cu K α radiation. Scanning electron microscopy images were obtained using a Vega Tscan. Fourier transform infrared spectroscopy was performed using a Nicollet (Magna 500). The magnetic measurements were carried out with a Superconducting Quantum Interference Device (SQUID) magnetometer.

2.2. Synthesis of ZnFe₂O₄ nanoparticles

ZnFe₂O₄ nanoparticles were synthesized *via* a controlled microwave-assisted co-precipitation. The microwave co-precipitation process was similar to the conventional co-precipitation. In a typical synthesis procedure, $Fe(NO_3)_3 \cdot 9H_2O(1.25 \text{ mmol})$, $Zn(NO_3)_2 \cdot 6H_2O(0.625 \text{ mmol})$ were dissolved in 10 mL water. Sodium dodecylsulfate (SDS, 7.5 mmol) was dissolved in 20 mL water and was added to the solution. After 10 min stirring, the PH 11 of the solution was adjusted by adding the solution of sodium hydroxide 2 M. The final mixture was heated in a controlled microwave cavity for 20 min. During the microwave irradiation in the first 5 min, the temperature of the solution reached to 90 °C, then the temperature is maintained at 90 °C for further 15 min. The resulting solid product was collected by filtration, washed several times with deionized water and ethanol, then powders calcined at 400 °C for 4 h.

2.3. General procedure for O-acylation alcohol and phenol in acetic anhydride

In a general experimental procedure, to a mixture of $ZnFe_2O_4$ nanoparticles (12 mg) and acetican hydride (2 mmol), alcohol or





Figure 2: The FT-IR spectra of ZnFe₂O₄ nanoparticles.

phenol (1 mmol) was added. The reaction mixture was stirred for the required period of time at 55 °C. The progress of the reaction was followed by TLC or GC. After completion of the reaction, the product was extracted with CH_2Cl_2 and filtered to remove $ZnFe_2O_4$. The organic phase was treated with saturated sodium bicarbonate solution and dried over anhydrous sodium sulfate. The solvent was removed under vacuum to afford the pure product. The products are characterized on the basis of 1_H NMR and GC-MS.

3. Results and discussion

3.1. X-ray analysis

The XRD powder pattern of the synthesized ZnFe₂O₄ is shown in Figure 1. All the diffraction peaks can be indexed to the cubic structured ZnFe₂O₄ with cell constant $a = 8.350 \pm 0.02$ Å. The average crystallite size was estimated by the Scherrer equation, $L = 0.9\lambda/\beta \cos \theta_B$, from the X-ray peak broadening (full-width at half maximum, FWHM) of the most intense peak (4 4 0), where λ is the wavelength = 1.7889 Å, θ_B is the angle of Bragg diffraction, and $\beta = B - b$. *B* is the full FWHM and *b* represents the instrumental line broadening [26]. Crystallite size of synthesized ZnFe₂O₄ powder, based on this equation, was calculated as about 12 nm.

3.2. Fourier transform infrared spectroscopy

Two main broad metal-oxygen bands are seen in the FT-IR spectra of all spinels and ferrites in particular [27]. The band, observed at around 559 cm⁻¹ for $ZnFe_2O_4$ can be assigned to tetrahedral Zn^{2+} stretching and the band observed at 405 cm⁻¹ involves the Fe³⁺ vibration at the octahedral site (Figure 2).

| Table 1: The results of O-acylation of alcohol and phenol using $\rm ZnFe_2O_4$ nanopowder in acetic anhydride. | | | | | | | | | |
|---|---------|----------------------------------|---------------------|-----------|--|--|--|--|--|
| $ROH + A_{C2}O \xrightarrow[Solven-free,55]{Solven-free,55}}_{Solven-free,55} ROAc + AcOH$ | | | | | | | | | |
| Entry | R | Catalyst | Reaction time (min) | Yield (%) | | | | | |
| 1 | N-butyl | ZnFe ₂ O ₄ | 150 | ≥96 | | | | | |
| 2 | Benzyl | ZnFe ₂ O ₄ | 150 | ≥ 96 | | | | | |
| 3 | Phenyl | $ZnFe_2O_4$ | 240 | ≥96 | | | | | |

3.3. SEM observations

The morphology and particle sizes of the prepared sample were determined by SEM. The SEM micrograph of $ZnFe_2O_4$ is shown in Figure 3. It indicates that sphere-like $ZnFe_2O_4$ nanostructures obtained by this method are uniform in both morphology and particle sizes. The regular distribution of nanoparticles is attributed to the uniform temperature gradient maintained on the substrate by controlled microwave heating.

3.4. Magnetic studies

Magnetization measurement of the prepared sample was carried out using a SQUID magnetometer with a magnetic field up to 8 kOe. The section of hysteresis loops of ZnFe₂O₄ are shown in Figure 4. As shown in Figure 4, the magnetization curves at 300 K show the absence of hysteresis, immeasurable remanence and coercivity. This is a typical characteristic of nano-sized particles that are superparamagnetic at room temperature and present finite coercivity below the blocking temperature.

3.5. Evaluation of catalytic activity of ZnFe₂O₄ nanoparticles for o-acylation alcohol and phenol

The surface of metal oxides exhibit both acid and base character [28]. This is the characteristic of many metal oxides, especially TiO₂, Al₂O₃, ZnO, *etc.*. We report herein, our results onthe O-acylation of alcohol and phenol using catalytic amount of ZnFe₂O₄ nanopowder at 55 °C under solvent-free conditions. In any metal oxide, surface atoms make a distinct contribution to its catalyst activity. In powder particles, the number of surface atoms is a large fraction of the total. Therefore, catalytic activity of nanopowder is more than bulk powders. As a result, ZnFe₂O₄ nanopowder has more surface atoms, participating at the reaction (see Table 1).

A brief comparison of catalytic activity of some recently reported catalyst for acetylation of phenol with Ac₂O is given in Table 2. It is obvious from the data that the ZnFe₂O₄ nanoparticles prepared in the present work exhibit a good catalytic activity for acetylation of phenol. Easy magnetic separation of the



Figure 3: SEM micrograph of the ZnFe₂O₄ nanoparticles in the presence of SDS.



Figure 4: Hysteresis loops of the ZnFe₂O₄ nanoparticles at 300 K.

catalyst eliminates the catalyst filtration process after completion of the reaction, which is an additional suitable aspect of our catalyst.

The reusability of catalyst ($ZnFe_2O_4$ nanoparticles) was checked in the acetylation of benzyl alcohol with acetic anhydride. The obtained results showed that after using the catalyst for several times (three consecutive times were checked), the corresponding acetate was obtained without any decrease in its yield.

Table 2: Acetylation of phenol with Ac₂O catalyzed by ZnFe₂O₄ nanoparticles prepared in the present work in comparison with that of some recently reported catalyst.

| Catalyst | Condition | Amount of catalyst | Solvent | Time (min) | Yield |
|---|-----------|--------------------|--------------------------|------------|-----------|
| | | | | | (%) |
| Bi(TFA) ₃ [29] | Reflux | 5 (mol%) | CH ₃ CN | 120 | 90 |
| SiO ₂ -ZnCl ₂ [30] | 80 °C | 0.4 g | CH ₃ CN | 3.5 h | 83 |
| CuSO ₄ · 5H ₂ O [31] | rt | 2 (mol%) | - | 90 | 92 |
| $(NH_4)_2 \cdot 5H_{0.5}PW_{12}O_{40}$ [32] | rt | 0.5 (mol%) | CH₃CN | 120 | 40 |
| RuCl ₃ [33] | 40 °C | 5 (mol%) | [bmim][PF ₆] | 120 | 89 |
| ZnFe ₂ O ₄ | 55 °C | 5 (mol%) | - | 240 | ≥ 96 |

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4. Conclusions

 $ZnFe_2O_4$ nanoparticles were successfully prepared by a controlled microwave–assisted co-precipitation. According to the results, the microwave co-precipitation inclined to form homogeneous particles which are about 12 nm in size. $ZnFe_2O_4$ nanoparticles have strong catalytic activity for O-acylation of alcohols and phenols.

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