

## Preparation and Characterization of Chromium Doped Titania Hollow Nano-spheres

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### Abstract

**Introduction:** Hollow titania nanospheres have attracted much attention due to their wide applications in many fields, such as adsorption, catalysis and photocatalysis. Doping of different transition metals has enhanced photocatalytic properties of  $\text{TiO}_2$ .

**Aim:** Syntheses and characterization of Cr doped titania hollow nanospheres using sol-gel method and without template (for the first time).

**Experimental:** Hollow titania nanospheres synthesized by a simple sol-gel method and calcined in different temperatures. Then the prepared samples were characterized with X-ray diffraction (XRD), scanning electron microscopy (SEM) and transmission electron microscopy (TEM).

**Results:** The XRD patterns of samples show that the maximum mole fraction of Cr doping level in  $\text{TiO}_2$  is around 30% and the crystal lattice parameter decreases with Cr doping. Pure  $\text{TiO}_2$  and Cr doped  $\text{TiO}_2$  calcined at 500 °C both are in anatase phase but for pure  $\text{TiO}_2$  with increasing calcination temperature rutile phase starts to appear. The fraction of the rutile phase is greatly reduced for Cr doped  $\text{TiO}_2$  hollow spheres in comparison with pure  $\text{TiO}_2$  hollow spheres at 700 °C. The SEM and TEM images indicate that the prepared samples are spherical. The mean diameters of the spheres are estimated using the Scherrer equation. The size of the crystal grains of the  $\text{TiO}_2$  hollow spheres increases with increasing calcination temperature and decreases with increasing calcination time.

**Conclusion:** The maximum mole fraction of Cr doping in hollow titania spheres is around 30%. For pure  $\text{TiO}_2$  with increasing calcination temperature rutile phase starts to appear. The fraction of the rutile phase is greatly reduced for Cr doped  $\text{TiO}_2$  hollow spheres at 700 °C. The crystal lattice parameters calculated from the XRD patterns of the prepared samples show that the crystal lattice parameter (c) of the samples decreases with Cr doping.

**Keywords:** Hollow nano-sphere, Chromium doped titania, Sol-gel method, Rutile and anatase phase.

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## Introduction

Hollow nanospheres of inorganic materials have attracted much attention due to their wide applications in many fields, which include controlling storage and release, adsorption, using as fillers and catalysts.<sup>[1-3]</sup> There are various methods for the fabrication of hollow spheres such as template-assisted process including polystyrene latex particles or silica particles and their crystalline arrays, emulsion polymer micelles, hydrothermal and ultrasonication.<sup>[4-9]</sup> Titanium dioxide crystallizes in different structures such as rutile, anatase and brookite. TiO<sub>2</sub> has been widely applied in many fields such as antibacterial actions<sup>[10]</sup>, catalysis and photocatalysis.<sup>[11-13]</sup> TiO<sub>2</sub> displays its high photoactivity only when it is irradiated by ultraviolet light due to its wide band gap (3.2 eV for anatase phase). It is of great interest to employ visible region, where less expensive light sources exist, to activate TiO<sub>2</sub> for photocatalytic aims. An effective way to enhance photocatalytic properties is doping different transition metal ions such as Co, V, Fe, Ce and Cr into TiO<sub>2</sub> powder.<sup>[14-20]</sup> Shah et al.<sup>[21]</sup> successfully used the metallorganic chemical vapor deposition method to synthesize pure TiO<sub>2</sub> and Pd(II), Pt(IV) and Fe(III) doped TiO<sub>2</sub> nanoparticles. The photocatalytic efficiency was remarkably enhanced by the introduction of Pd(II). However, Pt(IV) changed the 2-chlorophenol degradation rate only slightly, and Fe(III) was detrimental to this process. Yu et al.<sup>[22]</sup> have found that Sn substitution for Ti in rutile TiO<sub>2</sub> increased the photoactivity of the rutile phase in the oxidation of acetone. Sibue et al.<sup>[23]</sup> included La<sub>2</sub>O<sub>3</sub> into nanosized TiO<sub>2</sub> by the sol-gel method. They found that the surface area of titanium oxide was increased from about 1 to 52 m<sup>2</sup>/g when 1% La<sub>2</sub>O<sub>3</sub> was present. Mitadera and Hinode<sup>[24]</sup> prepared Nb/TiO<sub>2</sub> using the impregnation method and found that Nb/TiO<sub>2</sub> catalyst showed high activity and selectivity in the reduction of NO to N<sub>2</sub>. The maximum conversion of NO to N<sub>2</sub> was reached with the composition of Nb (10 wt%)/TiO<sub>2</sub>. Cr seems to be one of the most promising dopant in TiO<sub>2</sub> as it improves the photocurrent density of TiO<sub>2</sub>.<sup>[25-27]</sup> Lee et al.<sup>[26]</sup> prepared Cr/Ti hollow spheres using poly-(styrene-methyl acrylic acid) latex particles as a template. They found that the fabricated TiO<sub>2</sub> hollow spheres (with/without Cr) exhibit considerable levels of MB photocomposition (>35%) within just 3h of visible light irradiation. 0.5% Cr/Ti hollow sphere showed the highest MB photodecomposition under visible light. The presence of Cr(III) enhanced the light absorption of the specimens in the visible region hindering the TiO<sub>2</sub> phase transformation to a rutile phase resulting in improved MB decomposition. Lu et al.<sup>[28]</sup> synthesized Cr doped TiO<sub>2</sub> thin films by cathodic arc plasma evaporation on silicon wafers. In this work, titania hollow nanospheres doped with chromium were prepared by the sol-gel method and without template. The prepared samples were characterized with X-ray diffraction (XRD), scanning electron microscopy (SEM) and transmission electron microscopy (TEM).

## Experimental

The stoichiometric amount of Cr(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O (98% Panreac) was first dissolved in 20 ml absolute ethanol and 1ml distilled water, then 0.00075 mol citric acid was added to this solution. 5 ml of NH<sub>3</sub>·H<sub>2</sub>O (25% Merck) was added to above solution. Finally, the stoichiometric amount of titanium butoxide (98% Merck) and another 5 ml ammonia were dripped to the above solution simultaneously. The mixed solution was left to stand for 2h. Then the precipitate was filtered, washed with distilled water and ethanol followed by drying at 60 °C for 7h.

Powder XRD patterns were obtained on Rigaku D/Max  $\gamma$ A X-ray diffractometer with Cu K $\alpha$  radiation ( $\lambda = 1.54056 \text{ \AA}$ ). SEM (SEM Philips XL 30, Germany) and TEM (Philips EM 208, Germany) were used to investigate the morphology of the samples. The mean diameters of the spheres were calculated using the Scherrer equation:  $\beta = 0.89\lambda/D\cos\theta_{\max}$ , where  $\beta$  is the

angular width at the half maximum intensity of the diffraction line for the sample,  $\lambda$  = wavelength of radiation,  $D$  = average anatase grain size,  $\theta$  = diffraction angle of the crystal plane (hkl).

### Results and discussion

The XRD patterns of pure TiO<sub>2</sub> calcined at different temperatures are shown in figure 1. It can be seen that the samples have anatase phase in lower temperatures and with increasing temperature the rutile phase starts to appear (All the relatively sharp picks of the XRD patterns of the synthesized samples are compared with the standard samples indexed as JCPDS<sup>1</sup> 21-1272 and 21-1276). Thus, 500 °C is chosen as the favorite calcination temperature in this experiment. The effect of calcination time on the phase transformation (from anatase to rutile), is studied at 700 °C (figure 2). The XRD patterns show that by increasing the calcination time, phase transformation increases. Figure 3 shows the XRD patterns of Cr doped TiO<sub>2</sub> powder calcined at 500 °C with different Cr contents. In comparison with the XRD patterns of pure TiO<sub>2</sub>, It is found that Cr doped TiO<sub>2</sub> spheres have anatase structure after calcination at 500 °C for 4h. For the sample with 40% Cr content, another phase has appeared. Therefore, the maximum mole fraction of Cr is around 30%. Figure 4 shows the XRD patterns of pure TiO<sub>2</sub> (a) and 30% Cr doped TiO<sub>2</sub> (b) calcined at 700 °C. At this temperature, the fraction of the rutile phase is greatly reduced for Cr doped TiO<sub>2</sub> hollow spheres in comparison with pure TiO<sub>2</sub> hollow spheres. It shows that Cr doping hinders the phase transformation from anatase into rutile phase during the calcination process.

Figures 5 and 6 show the typical SEM and TEM images of the synthesized hollow spheres. These images indicate that the prepared samples are spherical. The mean diameter of the spheres is estimated using the Scherrer equation. The results are given in tables 1-3. The size of the crystal grains of the TiO<sub>2</sub> hollow spheres increases with increasing calcination temperature and decreases with increasing calcination time (table 1 and 2). According to figure 2 by increasing the calcination time, phase transformation increases. This result is reasonable and can be due to the unit cell volume of the rutile phase (62.43 Å<sup>3</sup>) which is less than that of anatase phase (136.31 Å<sup>3</sup>). The mean grain diameter of the TiO<sub>2</sub> hollow spheres increases by the Cr doping (table 3). Table 4 summarizes the crystal lattice parameters calculated from the XRD patterns for the pure TiO<sub>2</sub> samples and 30% Cr doped TiO<sub>2</sub>. This table shows that the crystal lattice parameter (c) of the samples decreases with Cr doping.

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1- Joint Committee on Powder Diffraction Standard

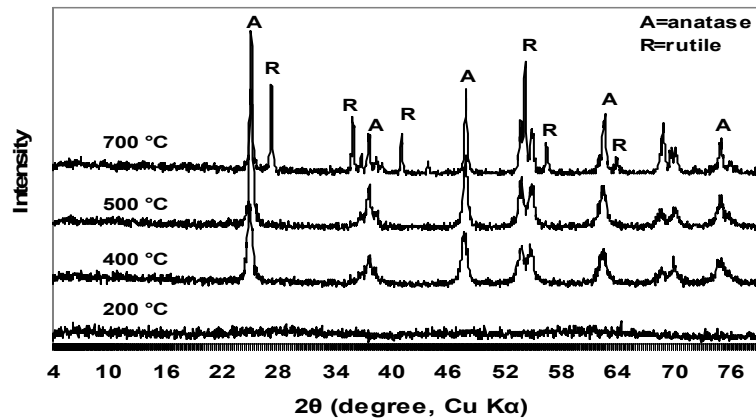


Fig. 1- XRD patterns of pure TiO<sub>2</sub> calcined at different temperatures (intensive peaks of anatase and rutile phases are indicated)

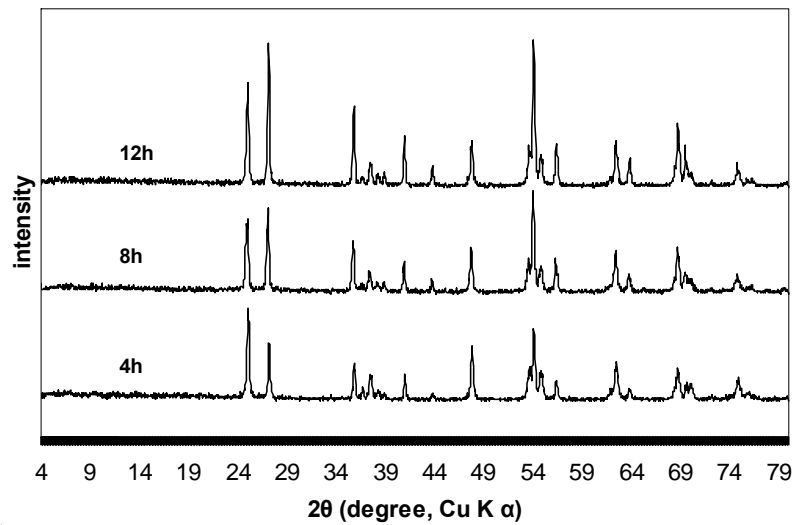


Fig. 2- XRD patterns of pure TiO<sub>2</sub> calcined at 700 °C and different calcination times

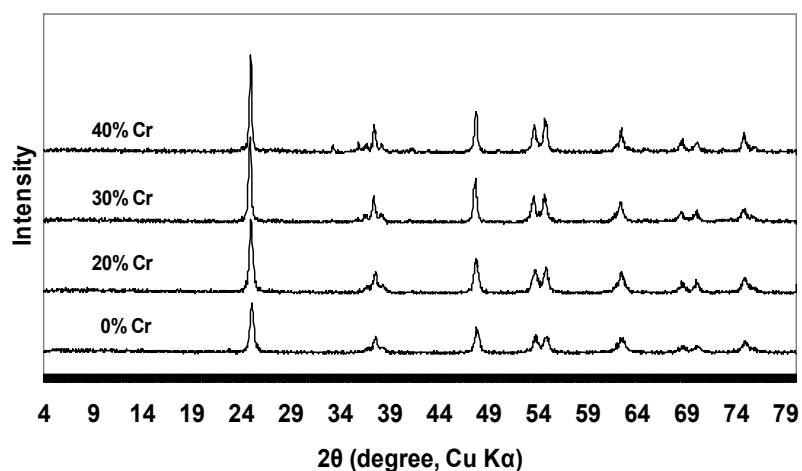


Fig. 3- XRD patterns of Cr doped TiO<sub>2</sub> calcined at 500 °C with different Cr contents

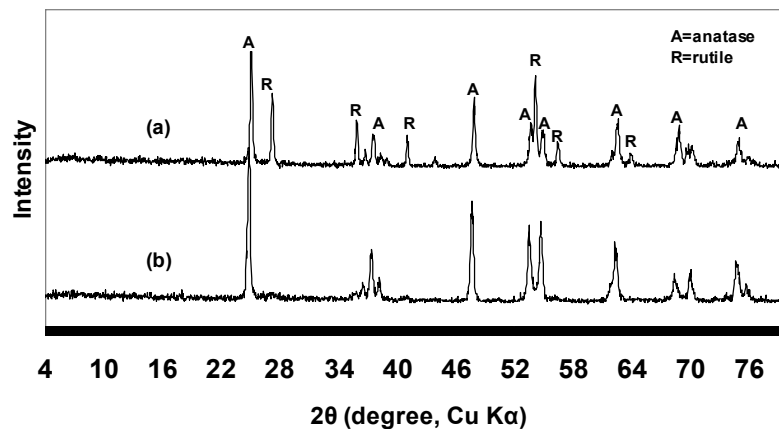
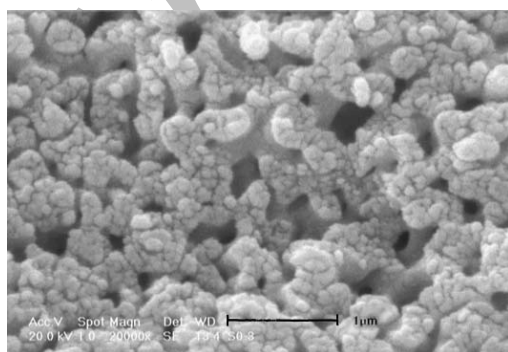
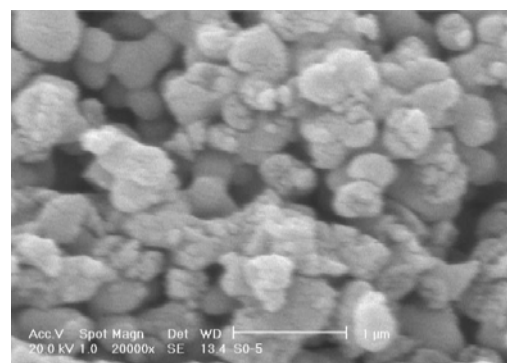


Fig. 4- The XRD patterns of pure TiO<sub>2</sub> (a) and 30% Cr doped TiO<sub>2</sub> (b) calcined at 700 °C



(a)



(b)

Fig. 5- The SEM images of pure titania spheres (a) and Cr doped titania spheres (b)

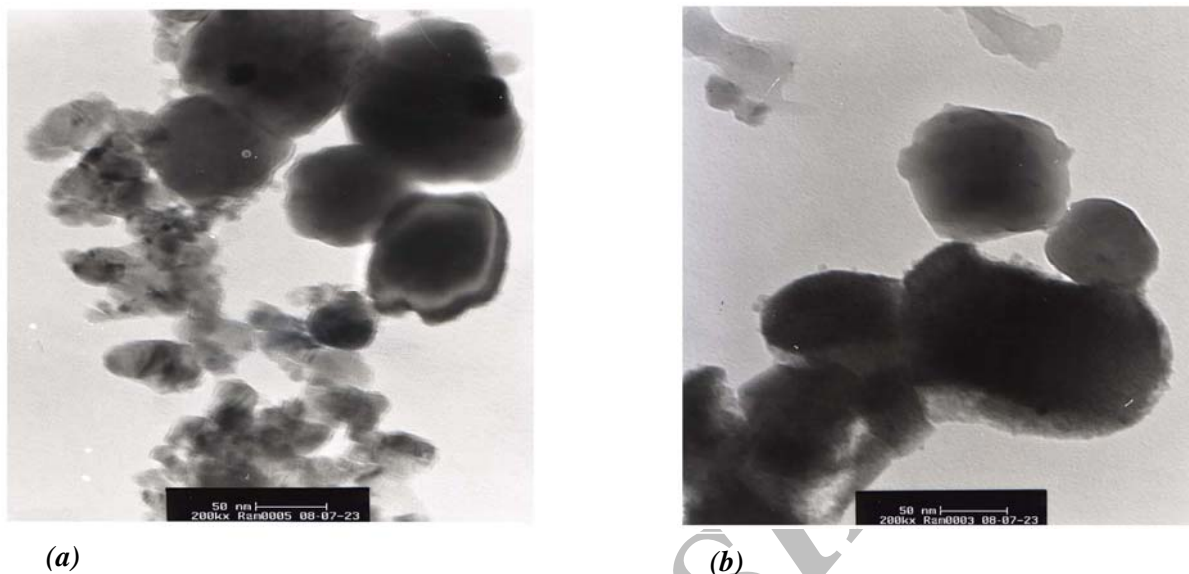


Fig. 6 -The TEM images of pure titania spheres (a) and Cr doped titania spheres (b).

Table 1- Grain size of pure TiO<sub>2</sub> prepared at different temperatures

Calcination temperature (°C)	400	50	70
Pure TiO <sub>2</sub> grain size (nm)	21	29	48

Table 2- Grain size of pure TiO<sub>2</sub> calcined at 700 °C and different calcination times

Calcination time (h)	4	8	12
Pure TiO <sub>2</sub> grain size (nm)	48	42	37

Table 3- The grain size of Cr doped TiO<sub>2</sub> prepared at 500 °C

Cr content (mol. %)	10	20	30
Grain size (nm)	29	32	40

Table 4- The crystal lattice parameters of pure TiO<sub>2</sub> and Cr doped TiO<sub>2</sub>

Cr	a (nm)	c (nm)
0	3.789	9.775
0.15	3.789	9.450

## Conclusions

Hollow titania spheres doped with Cr were successfully synthesized with a simple sol-gel method without using template for the first time in this work. XRD patterns of the synthesized samples showed that pure TiO<sub>2</sub> and Cr doped TiO<sub>2</sub> calcined at 500 °C both were in the anatase phase. These patterns showed that the maximum mole fraction of Cr doping in hollow titania spheres was around 30%. For pure TiO<sub>2</sub> with increasing calcinations temperature rutile phase started to appear. The fraction of the rutile phase was greatly reduced for Cr doped TiO<sub>2</sub> hollow spheres in comparison with pure TiO<sub>2</sub> hollow spheres at 700 °C. The crystal lattice parameters calculated from the XRD patterns of the prepared samples showed that the crystal lattice parameter (c) of the samples decreased with Cr doping.

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