

Al-Si-Mg

*

ACECR

$$\left(\frac{\text{A}}{\text{sec}^{-1}} / \frac{\text{A}}{\text{sec}^{-1}} / \frac{\text{A}}{\text{sec}^{-1}} \right) \text{ (TMP)} \text{ °C} \text{ °C}$$

- Al-Si-Mg :

Al-Si-Mg

· [] · []

/ - / %

/ - / %

Al-Si-Mg

Al-Si-Mg

A

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°C °C)

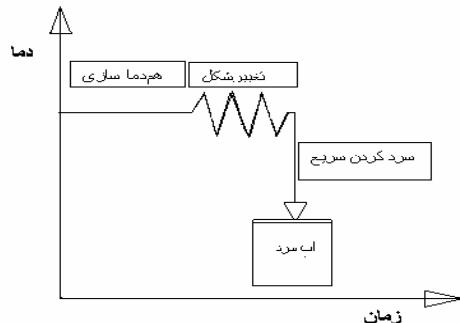
(°C

" A356

Mg/Si

Al-Si

(/ sec-1 / sec-1 / sec-1)



Si

[]

" Al-Si

Al-Si-Mg

(μm)

A

)

(UTS)

[]

(EI)

A

(HF)

/ %

Keller

ASTM F136-84

/

()

()

4208 Instron

()

Wt%	Si	Mg	Fe	Cu	Mn	Ti	Zn	Ni
A 356	7.20	0.40	0.24	0.03	0.01	0.20	0.02	0.01

°C °C

°C / sec⁻¹

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(Al-Si-Mg)

(μ m)

(μ m)

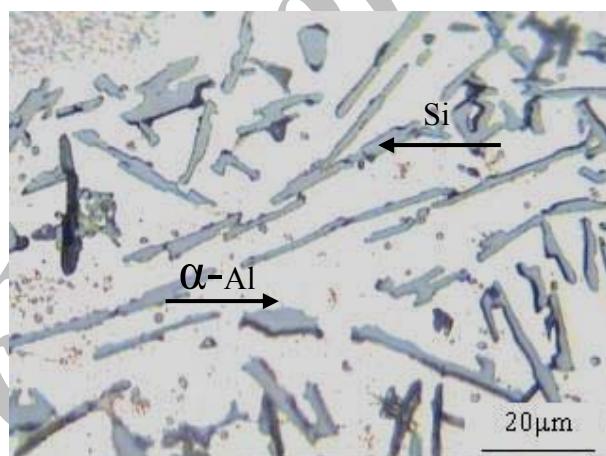
β -AlFeSi α -AlFeSi Mg₂Si

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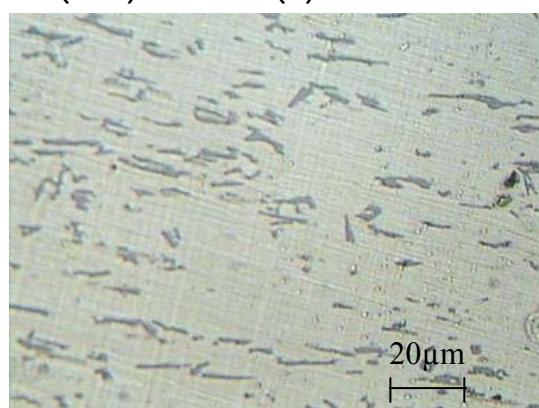


III

(a-Al)

-(S_j)

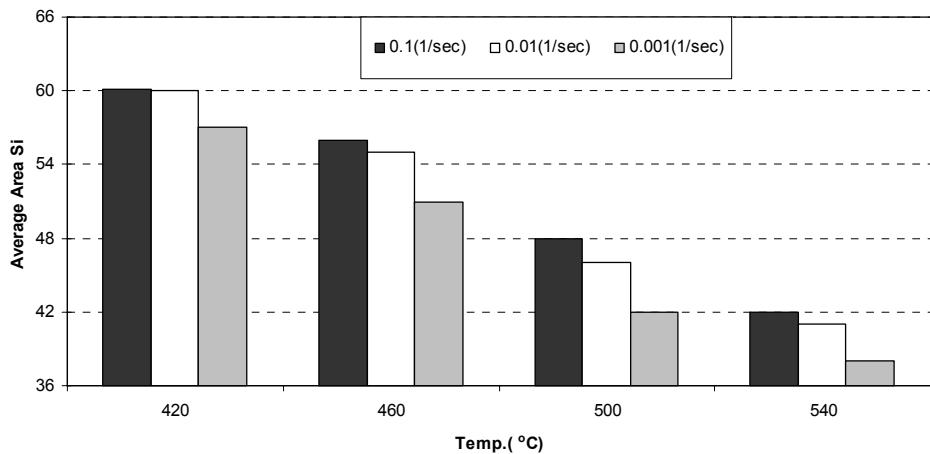
A



T = °C

1 sec⁻¹

A



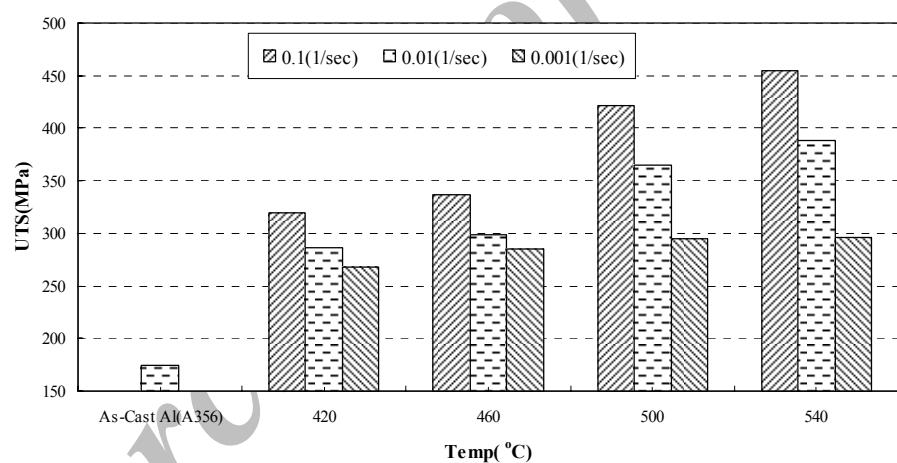
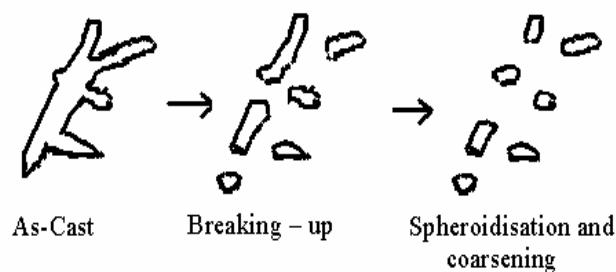
°C

/ sec-1

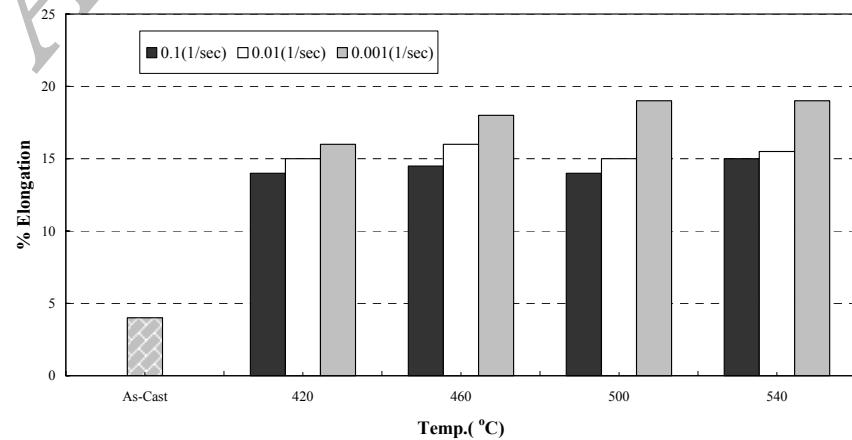
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A



A

(°C) (/ sec⁻¹) (°C) (/ sec⁻¹) (°C) (/ sec⁻¹)

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