

ANALYTICAL AND EXPERIMENTAL BEHAVIOR OF THE SEISMIC FILLED ACCORDION METALLIC DAMPERS USING HYPERFOAM FILLERS

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Abstract: The idea of the energy dissipation in buckling of thin-walled tubes under axial cyclic loading lead to development of an accordion metallic damper (AMD) as a valid seismic energy absorption damper for installing in chevron braced frames. Of course AMD's have many advantages against available metallic dampers, but need to improve and developing for behavior stability and increasing low cycle fatigue strength.

In this paper, for the purpose of improvement and modifying the buckling behavior of AMD's, filled accordion metallic dampers(FAMD) are introduced and It's parameters have been defined, then analytical Finite element model of AMD and FAMD's have been developed and a series of parametric analytical studies have lunched on FAMD's for the determination of the approximate preliminary specifications of different polymers for potential use. After specifying the preliminary material properties, a series of AMD's and FAMD's filled by polyurethane foam were subjected to dynamic tension and compression actuator. Based on the results obtained, using suitable fillers inside AMD's is an efficient method for the purpose of preventing destructive buckling such as diamond mode which in turn improves low cycle fatigue strength of AMD's. Separation between fillers foam and accordion thin-walled tubes because of stress concentration and the generation of contact force is an important parameter of failure in FAMD's, of course this separation occur less for full fill FAMD's.

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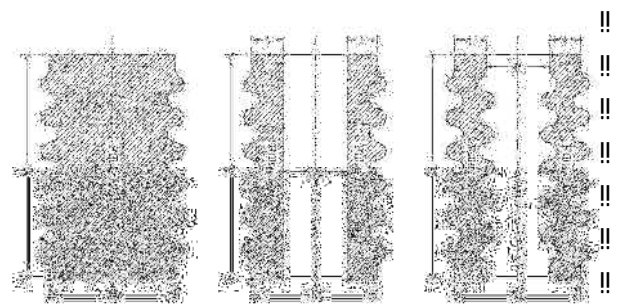
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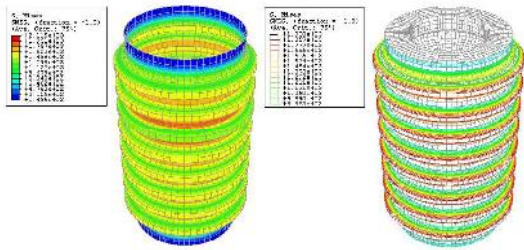
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"" (•>.R0" + b~2V";"=-G" (X" [>T (J!(\$0"&%Z2(0" +) - *2G" (X";" + , - .T" [>T (R0!F>X";"Š>n,) 0"sJ! ; -C

R	!It	!F.Mat.	!G.Pat	!lg	!ls	!lr	n	!T	!L	!D	@!-9V	""&*25""=F>5G
(.T?N?=-	Sure.A	'	(.T?N?=-	'	(.T?N?=-	'					!!'	!!5•>
!!"	>~	!!~"	F	!!•	!!‡•	} }		!! ~•	!!‡~"	!!‡	!!‡	!!S1
!! ~	!!~"	!!~~	S.F	•	!!‡•	} }		~•	!!‡~"			S2
!!•~	!!" "	!!•"	S.F	•	!!‡•	} }		~•	‡~"	•		S3
!!•~	!!" "	!!~~	S.F	•	!!‡•	} }		~•	‡~"	‡		!!S4
!!"~	!!•"	!!•~	S.F	•	!!‡•	} }		~•	‡~"	!!		S5
(o3H.=!B\$!: %A!B)%273DE! (J*(?=#!#)%T)	!!•	!!‡•	!!}	!!}	!!	!!	!!	!! ~•	!!‡~"	!!‡		S

!!

!1234./!B)%273DE! + 03)!7*58!&39#%\$! @: 3/!&*(F!2E%0!#)%T)!V6'
 !• >!0!B)%273DE! + 03)!7*58!&39#%\$! @: 3/!7%SHTF!U@/!15a
 !#8%a!3F! • >!V6(A! S (. /2! YFZ! L%h, !#f! <)3b! • >(F!B92!Y[a
 !1234./!7%PD! Y: *2!72!2%8%=!5%\$!A! j %! : !>!@: 3/!k33[=#f

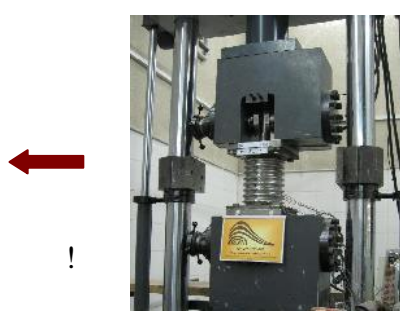
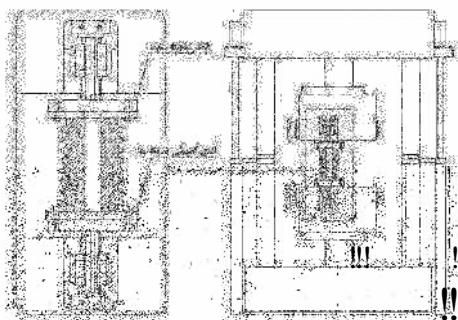
!k7%e!72!>!# .0(J!7*(Z! (S)! (60!B)%273DE! + 03)!7*58!#%\$!>!15HHD(b
 !>!@07!&!# : ; !&7*J73!F3T, *17%SH=!#f!U2(J!d, e!f5=!03?)
 !B)3.<A!&39#%\$!cB)%273DE! + 03)!7*58!15a! (b!&39#)%T)!#f!@PJ(F
 !K6!M?!)#)%T)!B)3%0!#%\$!72!U@/!15a!72(?Y!Y=3D!k7%e!#f!3-\$5=
 !@/!1562(J!i 6(!A! „ 8(=!#1 ^)! K6!3F!1*(T9!&03G=!QNe!#<4e
 !7*(Z! 1234./! 27%=! LE! #f! (S)! 27%=! &3-67*J73!F3T, *! @-8! #D
 !!!U@/!# .0(J
 !B%\$!@-8!72!B\$3^.)!&2*0E!MGF „ 8(=!#1 ^)!&2*0E!k3872!#?ND
 !Y7N<A!72!1234./!27%=!&7*J73!F!U@/!15a!# .Wf! + 03)!7*58!#%\$!
 !0! (Z! .=!&*103/!u3Z!72!(J*(?=#!D!B! 6(a!#f!#8%a!3F!BA3=5^=!&39
 !Y[a! B'N=!&%\$!3F! B)3[=! (?yA! F(.HD! k7%Rf!c2%f! 59%: !LE
 !73?!=!U@/!1562(J! u3n.)! (.T?N?=#! •~! #H=2!3F! @PJ(F!>!@07
 !73?!=!2%aB=!03-E! LE! 72! {?NWA! #D!3-PHA!0!B<! /!BH!6! {?NWA
 !!!2%F!59%: !0M?=>L>!{?NWA
 !#%\$! #f! j %f(=! B/5H9! &39(.=73b! c39(.=73b! k(D! #f! #8%a! 3F
 !B93!P6=0E!>!B!N!<!A!0! { , *!k3!\$! !=!YD!72!B)%273DE! + 03)!7*58
 !BA3=5^=!B!N!<!A! k3!\$! !=!KTD!#f!#=#*2!72!U@/!15a! ((0!@BZ
 !d(%d&*!(F! (Zc=!15HHD(b!123=!Bx6(^A! k3RnP=!3A! @/!15a!B!/
 !>!B\$!: !%A!#)%T)! 2>5<=! L3T\$! &3-\$5=!7%SH=!V65f!U2(J!V??!A
 !i N.n=!#)%T)! 5H; !3F!B)%273DE!&MND! (J*(?=#! (b%a!#)%T)!V7H_T9
 !3F! (?y.=!BJ5)%a! (b!&39@=3n€!>!B.n/!c%\$!3F!15HHD(b! (T?N
 !3-N?N<A!V6!x6.)!0!13.63-!>#.036!#1/%A!5a!12*2!d(a!#D!B.?47D
 !123=!@=3n€!2>5•!V7H_T9!>!B.n/!L!M?=#!cz%! u3n.)!7%SHTF
 !1562(J! 1234./! B93!P6=0E! k3!\$! !=!72! 1234./! &*(F! 15HHD(b
 !B)%273DE! (J*(?=#!#f! j %f(=!2>5<=!f!M8*!F5=!#•E!Y[a!72!U@/!
 !!!U@/!15a!122!L3P)!# .036!#1/%A! (b%a!#)%T)!K6!>!B\$!: %A

!!



""12S">%= -G" (X" +*2\@F>ZU" [\3S" [>T (J)!(S0"s' _eG

!!
 Š>) '0QU"1>' "!" [- .%(€\$X"pOY
 !B[?~3H62! 73P0! >! √ PD! 13] . /2! 0! 39#%T)! @WA! p3G)! 7%SHTF
 !103!/!u3Z!72!(J*(?~!QR)!1%<!)@/!11562(J!1234. /!(MV="!' f>
 !5H6E(0! F%#d72!B)%273DE! + 03!7*58!&39#%\$#D! @/!'&#%!)F!& *
 !72!L^7>2!#%)]_?9!L5F!ž \$: !&7%<=!&>(?!u3Z!B)X)38!&7*J73F
 !&3-.)!>2!72!BI 6'(a!V?H; !F%R• !7%SHTF!5HHD B=!YT<A!7!3-.) *
 !Q/3H=! 231F! 3F! xHND! >2! 2*5!A! cB)%273DE! + 03!7*58! &39#%T)
 !72! 39#%T)! QR)! 7%SHTF! @/! 15a! 12*2! L%J7E! &...4)! • %8
 !15a!# . : 3/!>!B•*(%d7%SH=!V65F! !#D! F3R!K! K0!>2!0!13] . /2
 !15a!12*2!L3P)!k3?M8! KTD!3F!3- [0!V6!1!@2(JB=!1234. /!@/*
 !&3-GHND!>!1562(J!QR)!13] . /2!&39!(?J!Y: *2!72!~!F!Y[a!72
 !YR.=!3- [0!V6!3F!@=>3'=(b!&3- _?b!0!1234. /!3F!#%T)!&3-.)!>2
 !k7%RF! k3P6=0E! &*(F!&7*J73F! &39%)\$!@2(JB=! { [<=>!>15a
 !{ =! &39#R: 3a! L%.F! #D! @/! 11562(J! B•*(%d &%<HF! B! [A(b
 !!@2(JB=!V??!A!7!LE!&>7!(F!k33/%)!G)3D(0!(?7!A!>! (J*(?=
 !!



"">T"&*25"mn""; "Š>) '0QU"1>' "!" [- .%(€\$X"Š>\$\NC"s' " _eG

+T>?) '0QU" [>R" V" F@="MR, !" @F20" [F!"] F>% [>T2?d"Š>\$\NC"s' " I ; -C

g)3•(0	!!(T?M?~!QW•!(F!(•5•!#H="2!#H="2!(9!72!Y<?/!2*5!AE								!!F3H)?/!z%)	!!&7*J73F
	n=9	n=8	n=6	n=5	!!n=4	n=3	n=2	n=1		
!!MA(9!"~†	•~∇ F	!!• "∞•F	!! ~∞•F	!! "∞•F	!!† ~∞•F	!!† "∞•F	!!~∞ F	!! ∞ F	$A_n \sin(! t)$	SL-1
!!MA(9!"~‡	•~∇ F	!!• "∞•F	!! ~∞•F	!! "∞•F	!!† ~∞•F	!!† "∞•F	!!~∞ F	!! ∞ F	$A_n \sin(! t)$	SL-2

""+T>?) '>00U" [>/R" V" • >R""&!F!"sK

= -G"(X"(J)(\$0"+?R,"\$ "]";"+3€G"(\$\$-V" [>T@20"sKOD
 !72! cB\$: %A! B)%273DE! (J*(?! #)%T)! #f! j %f(=! BN[a! (??yA! 2%
 !B)%273DE! √)3TD! z%!) 0! &7%<=! Y[a! (??yA! K; %D! &39#H=2
 !(??yA! &39#H=2! 72! B\$! 12%F! 39#W?Nb! 72! Y[a! (??yA! MD(TA! L>5F
 !3F! *(T9! B)%273DE! √)3TD! c(.T?.)3/! | ~! 2>5 • !72! (.J7MF! BN[a
 !B)%273DE! &39#W?Nb! 72! B/3T\$! √)3TD! V?H_T9! >! Y[a! (??yA! MD(TA
 !72! 3=1 U@/! 1562(J! (J*(?! @W[a! Q8%!=3.63-! #D! 12%F! *(T9
 !MD(TA! u(n=! 2%!=! cp%0! 3F! 15a! (b! (J*(?! &39#H=2)! 0! p*5[_?9
 !1593P=12360!&3-N[a! (??yA! #H=2! 72! B. • !39#W?Nb! V?H_T9! >! Y[a! (??yA
 !L>5F! B)%273DE! √)3TD! Y=3a! (39#H=2)! BN[a! (??yA! 2%!=! >1562(J)
 !3A! &7%<=! Y[a! (??yA! &39#H=2! 72! 39#W?Nb! V?H_T9! >! Y[a! (??yA! MD(TA
 !•! 2>5 • !&7%<=! Y[a! (??yA! &39#H=2! 72! U@/! 12%F! (.T?.)3/! •
 !39#H=2)! V6! 72! B/3T\$! √)3TD! (3F! B)%273DE! √)3TD! (A€3F! >! (.T?.)3/
 !12'2! Y7! (J*(?! B].n?WJ! #?•3! L3T9! 72! 3.63-! >! 1562(J! *(T9
 sT-1dSt-2! dSt-1! &39#H=2)! 72! 3e%R: !15HHD(b! 123=17% - • !U@/*
 !(.T?.)3/! • !#H=2! 3A! (J*(?! BP)3TD! 73.07! d, e! @-8! 72! sT-6! >! 5
 !&€3F! &39#H=2! 72! B. • !3-N[a! (??yA! MD(TA! 0! & (?J%NB! 7%SHTF
 !√)3TD! u(n=! 2%!=! 0>! (f! 0! & (?J%NB! V?H_T9! >! BN[a! (??yA
 !!U@/! 12%F! (Zm=!, =3D! (.T?.)3/! • !#H=2! 3A! B/3T\$
 !0! Ba3! 13=3T, !15a! (b! &39(J*(?! 72! B/3T\$! √)3TD! 2%!=! 0>! (f! @N,
 !Y=3, !U@/! 1123.0! @34A! Y?2! >! 2! #f! (=! V6! #D! 5a3FB=! √ HA! MD(TA
 !>! @: 3/! 15H€(0! 72! #D! @/! B<\$R=! >! B/5H9! &3-R^)! 2%8>! f> *
 !15HHD! (b! p%0! √ 6'58! p>2! Y=3, !>15.0'B=! @34A! 139#%\$! B92! Y[a
 !72! >! 2360! BN[a! (??yA! #H=2! 72! B)%273DE! 17'58! BN: '2! -1 /! 0'
 !17'58! >! p%0! V?H! + (.P=! YR0! 72! +3[! e! 1 23G6! LE! #G.)
 !B3-H.f! p%0! B! J5HXW; !L'W?=#D! 5/7B=1 (SH! U5a3FB=! B)%273DE
 !17'58! p%0! 3F! 73J03/! >! Q/3H=! BWD%0! 0! 1234. /! >! 12%F! B03D
 !!U2(J?=#?e%AI BAE! k3! \$! =! 72! Y - ! =! V6! , 07! 7%SHTF! B)%273DE
 !!

!&39#H=2! 3F! B/%H?/! &%]\$! ! k7%RF! 15a! B*(%d &3-67*J73F
 !U5a3FB=115)%a! 7*([A! &3-N[?/! 72! L3[=(??yA! F(.HD! 3F! 1*(T9! (?y.=
 !15a! 127>E! a" f>58! 72! &7*J73F! &%]\$! V6! #f! j %f(=! k3?0M8
 !173Ta! Y=3a! k3P6=0E! p3G)! , =38! #=3)(f! M?)! =-E! f>58! 72! U@/*
 !k3?0M8! (6/! >! √ 63=0E! (9! 72! 15a! f3T, !&7*J73F! &%]\$! c#H=2!
 !!U@/! 115a! 127>E! K? [4A! #f! √ 63=0E! (9
 !!

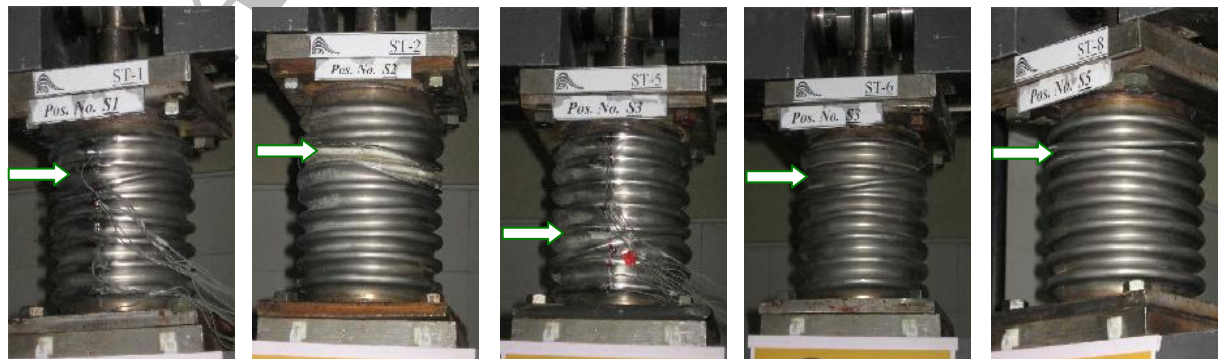
""=-G"(X"(J)(\$0[">T"&*25""Š>) '>00U"&0*(%sNI ; -C

!!g H8 !!115HHD(b	!&%]\$ BJ5a(b	!!&7*J73F #)%T)	!!√ 63=0E
L3A7>!B!Nb!p%0	F	SL-1	!!S1 ST-1
L3A7>!B!Nb!p%0	S.F	SL-1	S2 !!ST-2
L3A7>!B!Nb!p%0	S.F	SL-2	S2 ST-3
L3A7>!B!Nb!p%0	S.F	SL-1	S3 ST-4
L3A7>!B!Nb!p%0	S.F	SL-1	S3 ST-5
L3A7>!B!Nb!p%0	S.F	SL-1	S3 !!ST-6
L3A7>!B!Nb!p%0	S.F	SL-1	S4 ST-7
L3A7>!B!Nb!p%0	S.F	SL-1	S5 ST-8
L3A7>!B!Nb!p%0	S.F	SL-2	S5 ST-9
B\$: %A!#)%T)		SL-1	S ST-10

""

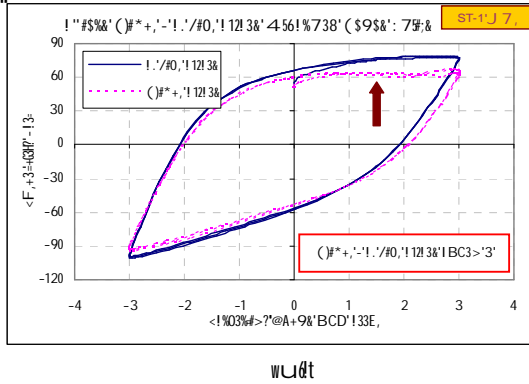
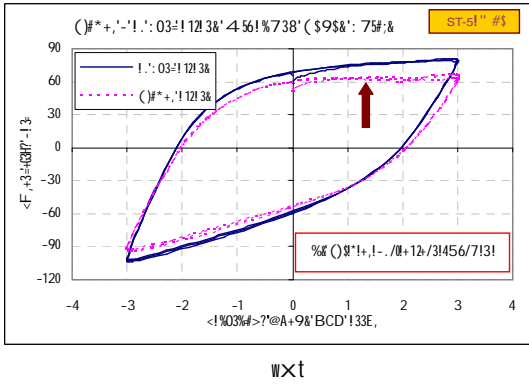
Š>) '>00U'1>'!sPOJ

!72! 15a! #.0(J! (S)! 72! #=3)(f! 3F! wB! =! 15a! B*(%d &3-67*J73F
 !U@/! 11562(J! f3T, !39#H=2)! #f! 15a! -6(PA! #D! B. ?4?D! 3F! =-E! f>58
 !&7*J73F! &%]\$! >! 12%F! u(n=! k7%RF! #.0(J! k7%e! k3P6=0E
 !#=2! 72! U2(J! @W[a! 73; 2! #)%T)! #D! @/! #.036! #=2! &%<HF
 !!U2(JB=-6(PA! #.0(J! k7%e! &3-.WAI0! #! 3! k*593P= !>! x6.)
 !!



!!SST-1# !!SST-2# !!SST-5# !!SST-6# !!SST-8#

""w(R5\$R>, "J"@; -~"F"&.0!@"t"12S">%= -G"(X"U3R, 0" [>T"&*25""F@", +, >5d"—*5Z"@20"0; (%sP_eG



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"(R5\$R>, "J"+3€G"(\$\$-V&.0!@F@"(!(\$0_~!-&=-..Z(X"=@>0"7-G"&\$>...!">%+b~2V"(!(\$0"+) *5Z" F>RSF" zš: !sK_eG
!!!ST-5"8" V"gw×t""ST-1"8" V"gwΔt

!!

!#)%T) B: (f! 72! f3H, ! Yf3! B/5H9! &3-R^!) 23G6! (J)3?H (=! V6'
!> B92! Y[a! 5H6€(0! V?+! 72! B\$: %A! B)%273DE! +03! 7*58! &39
!72!3-E! @: 3/! 5H6€(0! L2%F! B./2! #f! #8%! 3f! #D! @/! LE! @: 3/
!!!U5/7BT)!(SHf5?If!w^<A!V6'
!!

!p%0!3f!15a!(b!#)%T)!5H; !72!B/3T\$!v)3TD!2%!=0>(f!#•f!Y[a!72
!!@/!115a!122!L3P)!(.T?).3/!•!>5•!72!BN[a!(??yA!#H=2!72
!v)3TD!2%!=136!>!Y[a!(??yA!MD(TA!f!B)%273DE!v)3TD!2%!=0>(f
!3-HA!>!275)!g 60(.W?9!BH<H=!Y[a!(f!&23?Hf!k*(?7!A!B/3T\$
!g 60(.W?9!BH<H=!&73P0!@TW!72!{D!#H=2!3f!BA3)/%!k7%Rf
!72!B\$: !%A!B)%273DE!(J*(?=BP)3TD!73.07!d, e!l22(JB=17*565b
!g 60(.W?9!BH<H=!&>7!p%0!3f!15a!(b ST-5!>!ST-1!&39#)%T)
!15a!122!L3P)!>Y[a!72!(.T?).3/!•!#H=2!&*(f!39#)%T)!V6'
!@WA!0!15a!m*(n./!&39ž :3a!B: (f!#•f!f>58!72!U@/*
!!@/!15a!127>E!39#)%T)!L5a!(b!B4?D!@?I€!1*(T-f!39#)%T)
!0!#.(0!J!k7%e!BH?, !B/703f!3f!>!@WA!p3G)!0!5!H!#)34/'.=
!0(I!f!ST-8!>!ST-4!&39#)%T)!#D!5a!ž nP=!#)%H6!c39#)%T)
!&3-R^)!3f!>!@?7D!Bf!3-!E!72!15a!#n67!p%0!>!15P)! (b!Q/3H=
!Q/3H=15?%A!™: !#[H6!Y?5f!(=!V6!#D!U@/!112%#1*(T9!&2360
!@W63fB=73D!V6!>!12%)!2%8%!=139#)%T)!Y: *5f!p%0!w67MA!&*(f
!!U@/!B!X%dc5aB=lp3G)!B./2!k7%Rf

">T&*25""8" V"Q!="-G"v!(, R, !" >T&n~>G"sPl ; -C

"8SMSZ	"R,,	"@-9V	" [27d	&*25"	"—>00U
"7-G(X	"CE\$R, >!	"_€\$,	+]-G(X	,	
!!'	ton/cm				
{S/	"2-°±	3´	(b!p3TA	!!S1	ST-1
{S/	μ~	32	(b!#T?)	S2	!!ST-2
BH0!ž ^)!@NH!@WA! Z%A			(b!#T?)	S2	ST-3
u%?I=	~μ	"μ	(b!#T?)	S3	ST-4
{S/	"~°	3¶	(b!#T?)	S3	ST-5
{S/	"2-3	3°	(b!#T?)	S3	!!ST-6
{S/	~"¶	"´	(b!#T?)	S4	ST-7
u%?I=	±~´3	32	(b!#T?)	S5	ST-8
BH0!ž ^)!@NH!@WA! Z%A			(b!#T?)	S5	ST-9
!!'	!!μ~°	33	B\$: %A	S	ST-10

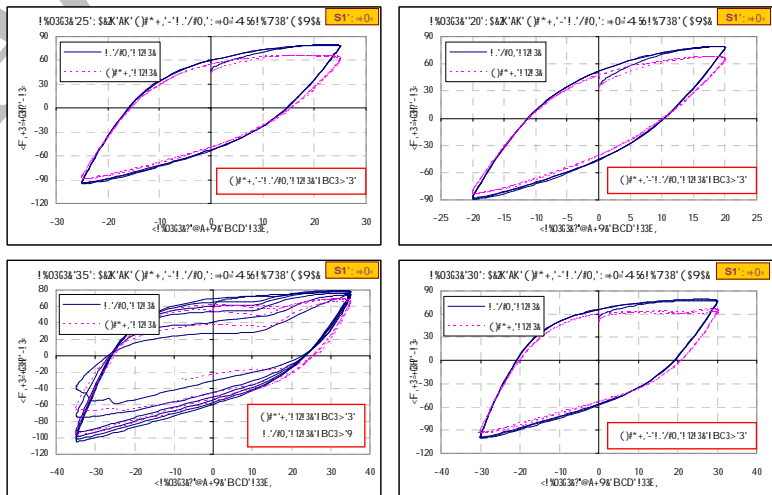
!!

"=-G"(X" >T(]!(\$0^ 'Q(R" \$T" [F>RSF" [>/\$.L.0"sK0y
!15a!(b!(J*(?=&39#)%T)!#f!j %f(=!g 60(.W?9!&3-?H<H=B/7(f!3f
!ž :3a!L*Hf!f!g 60(.W?9!BH<H=! (60-! /!#D!22(JB=!#S•, =
!15a!@WA!#)%T)!#f!# .Wf! ~!3A!(D*5•!BP6M0!J*(?=&!)!u•8
!B\$: %A!(J*(?=#f!@XW)!&7%<=!Y[a!(??yA!i N.n=!&39#H=2!72
!L3W[6! 3x6(^A! >! Q/3H=!, 60MA! 0! v 6M0! V6! U@/! #.a2
!0!&(?J%NB!BHIT!B)%273DE!&39#W?Nb!V?f!&7%<=!&3-N[a(??yA
!@70(o!l22(JB=!Ba3)B)%273DE!&39#W?Nb!72!3-N[a(??yA!MD(TA
!73S.)!27%=!#_3H; !73P0!72!r0f!>!v PD!72!M?!)! (J*(?=&K?./, b

!Y-3, !K6!2%: !LE!72!ž ^)!2%8!>!15a!#n67!p%0!L2%#V]T93)
!2%: !B!Pnf!(=!V6!>!12%#1*(T9!&2360
!@W63fB=73D!V6!>!12%)!2%8%!=139#)%T)!Y: *5f!p%0!w67MA!&*(f
!!U@/!B!X%dc5aB=lp3G)!B./2!k7%Rf
!Y-3, !K6!2%: !LE!72!ž ^)!2%8!>!15a!#n67!p%0!L2%#V]T93)
!2%: !B!Pnf!(=!V6!>!12%#1*(T9!&2360
!@W63fB=73D!V6!>!12%)!2%8%!=139#)%T)!Y: *5f!p%0!w67MA!&*(f
!!U@/!B!X%dc5aB=lp3G)!B./2!k7%Rf
!Y-3, !K6!2%: !LE!72!ž ^)!2%8!>!15a!#n67!p%0!L2%#V]T93)
!2%: !B!Pnf!(=!V6!>!12%#1*(T9!&2360
!@W63fB=73D!V6!>!12%)!2%8%!=139#)%T)!Y: *5f!p%0!w67MA!&*(f
!!U@/!B!X%dc5aB=lp3G)!B./2!k7%Rf

"(X"+*2@F>ZU"=F!-C"F@"+62c"[>/) *(Z"8\$9...";"+, F(%sKO%
""12S">%= -G
!&39#W?N! (1Z! >! m>! j 3')! 72! K?./, b! Ye34=! L3=MT9! #1/#A
!5H6E(0! 72! 15HHD! @D(a! -\$R=! L?M?!=! v 6M0! #1 /%F! B)%273DE
!+03!7'58!#%\$ B]. W: !0>(f!0!&(?J!N8!>!K?./, b! Y[a!(??YA
!@?1€!> B/7(f! 7%SH=! #f! l5a3fB=! 727%: (f! &2360! @?T9! 0"
!0! K6! (9! 72! B)%273DE!&39#W?N! m>! j 3')! 72! B\$%d &3-P)(D
!!!!25, !}! 2'5!A! ST-5! >! ST-1! v 63=0E! #f! j %F(=! &39#%T)
!B8>(: !K3, , %! #f! >! 3A! " ! &3-\$3D!>! 1562(J! QR)! xH/v)(D
!QR)!@?1Z%!=!#f! Y[a!72!l@/!#.036! | 3R.: *13-)!#f! j %F(=
!122!L3P)!B)%273DE!&39#W?N!m>!j 3')!72!7%D•=!&3-GH/v)(D
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!&7•J73f! {6'7!K*(??YA!#f!#8%A!3f!f3D)! (9!72!7!B\$%d &3-P)(D
!72! #D! #%)!}T9! l592B=! L3P)! ST-5! > ST-1! &39#%T)! &(f
!(??YA! K; %D! &39! #H=2!72! 22(JB=#S•, =!M?)! 7%D•=! &3-N[a
!j %F(=!B\$%d v)(D!&3-?H<H=!c(.T.)3/!#12>5•!3A!&7%<=!Y[a
!3f!3=!l5Ha3fB=!wX! H! {9! (f! &2360! 2-5•!3A! i N.n=!&3-\$3D)! #f
!@3X!)!0! c&7•J73f! 2360! &3-N[a! (??YA! 72! 3-P)(D! #H=2! v 6M0"
!(=!V6!#D!2%aB=#./3D!3-\$3D)!#f!#f! j %F(=v)(D!&3-?H<H=V?F
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!#f! j %F(= B)3=0! #_n673A! #W63'=0! l5a3fB=! 2360! &3-N[a! (??YA
!j 3XH./! #%)!H6! M?)! ST-5!>! ST-1! #%)T)! >2! 72! B\$%d &3-P)(D
!@3X!)!0! ST-1! #%)T)! #f! j %F(= v)(D! &3-?H<H=! #D! 22(JB=
!(=!V6!@N, !l5Ha3fB=!727%: (f!ST-5!#%)T)!#f!@XV)!&(-!f!73?WF
!!!2%T)!%G. W8!#%)T)!>2!B5)%a! (b!&%)!\$!72!L%AB=17
!72!V6!>!@/!1562(J(b!Y=3D!K7%RF!ST-1!@WAl#f!j %F(=#%T)
!15a! (b!c#T?)!K7%RF ST-5!@WAl#f!j %F(=#%T)!#D! @/!B3•
!MD(TA!23G6!Y=3, !L%HI!f!17'58!0!p%0! v 6'58!%)\$!V6!72!#D!@/*
!!!5.0'B=@3A!1&(.J7M!S 3?^=!72!>! (.3/E! v HA
!!

!#f! #8%A! 3f! #D! @/! #.036! v 6M0! B/%W<=! 5•! 3A! c5a3fB=! M?)
!7!17'58!>!p%0! v HD75)!K*(?!1234./!27%!=!p%0! &3-.?n!12>5•
!{.W?/!&!)!u•8!L?M?!=!V?H_T9!>!K?./, b!@70(o!v 6M0!72
!p%0! 2%8>!#1 /%F! (J*(?!cB).n?WJ!0!5!H!l592B=! L3P)! B%nf
!@n/!73.07!2%: !0!&7%<=!BJ2(P0!2360! &39#H=2!72! LE!Y: *2
!7%SHTF!B.n!/V6!0!L%AB=15/7B=! (S)!#f!l592!B=!L3P)!15)%a
!@W[a!73; 2!(J*(?!#D!B)3=0!1r6%#103/!B)38!Y[a!(??YA!f(.HD
!#f! j %F(=!g 60(.W?9!BH<H=!)#f!Y[a!72!l@/!1234./!c22(JB=
!!!@/!15a!127>E!(ACE3f!>!(.T?N?=#| -!&39#H=2!72!ST-1!#%)T)
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""+l>R!"[>/'.3S"&%12S"&d6!>nV!" !'(G"(šV'sKOJ
!&3-GHND!>!15HHD(b!p%0! V?F! f3RA! TM6(a!K*(?!A!B/7(f!7%SHTF
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!&39#W?N!v?F!B/3T\$! v }3TD!2%=(.T.)3/!•!BN[a! (??YA!#H=2
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!>!p%0! V?F! &0(=! TM6(a! #D! 5/7B=! (SHf!>! @/!12%#f! 7%D•=
!#_3H; !l5a3fB=!7•J(?!A!565a! (J*(?!73.07! (f! f3RA! &3-GHND
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'šE!Y[a!72!l@/!12%T)!YT<A!15a!@WAl&39#%T)!V?F!7!Y[?/
!l592B=!L3P)!B].n?WJ!V?•!72!>!v 63=0E!&3-.)!72!7!#%)T)!#u
!L5a!p3TA!Y<=!72! @/72! #%)T)! ~ H93T9!>! B)3-J3)! B].n?WJ
!>!#?•3)! V6!72! v HA! MD(TA! Y?5f!B)%273DE!17'58!>!p%0! f3RA"
!#u! šE! Y[a!72! #?•3)! LE!72! B/3T\$! v }3TD!2%=>!0!(f!V?H_T9
!!!@/!12%-P=!, =3D
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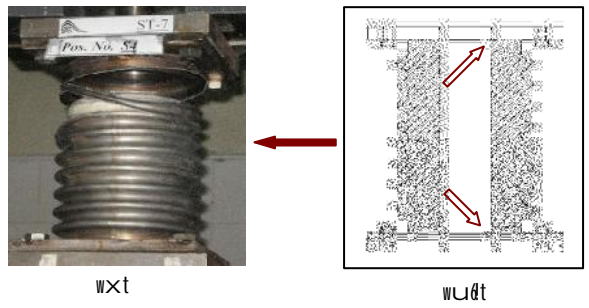
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!f5=! d, e! 7%SHtH! >! 5a3fBT)! BX/3H! • >! B93]P6=0E
 !B/3TA! &3-\$5=! 0! @W63FB=! x63!)! BPnF73X.,*! >! B1N7N<A
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 !7!)(J*(?!TM/%A!&')!u•8!L!M?!=!v 6M0!>!B].W: !@=>3*=
 !>!sT-1E! (b! p3TA! #)%T)! 72! #D! &%<HF! U@/! #.a!2! f3X)5f
 !#)%T)! #f! @XW)! 15a! Yt<A! &3-N[?!/!2*5!A!sT-5E! (b! #T?)
 !v 6M0! Y[?!/! |~!>! | }! #f! Q?A(A! #f! Y[?!/! |! |! 0! B\$3: %A
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 !>!p%0! V?H! v 6'58! #D! 592B=! L3P)! B93]P6=0E! k*593P=
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 !K6!B)%273DE!17'58!>!p%0!V?H! + (.P=!YR0!72!v HA!MD(TA
 !B].n?WJ!V?H_T9!>!BN[a! (??yA!2%=!72!15HHD!V??!A!Y=3,
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 !&39#R: 3a! (f!&2360! (?!A! L*!>!0! f3T. • *!#f! B)%273DE!17'58
 !59%: ! (J*(?!Yt<A!Yf3Z!Y[?!/!2*5!A!3e%R: !15a! (b! (J*(?=
 !U2(J!B=!#?e%AI!BAE!k3!\$! =!&*(f!>!@*•J
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 !&%!)\$!3f!15a! (b! #)%T)! 72! #?3•!72!@/!12*2!Y7! | }! Y[?!/
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 !p%0! v 6'58! f3T. • *!#D! @/! #.4-! #.]! V6! 72! (=! V6! @N,
 !#G?.)! 72! >! v HA! MD(TA! Y=3, ! L%HI! B)%273DE! 17'58! 0*
 !(. TD! (b! #T?)! #f! @XW)! (b! p3TA! #)%T)! 72! (J*(?!@W[a
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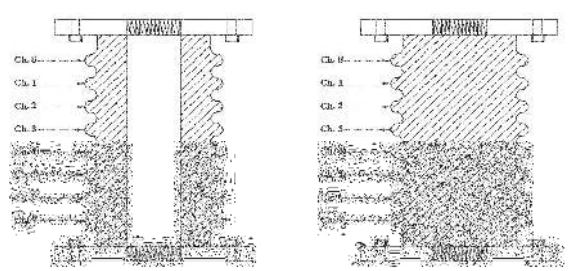
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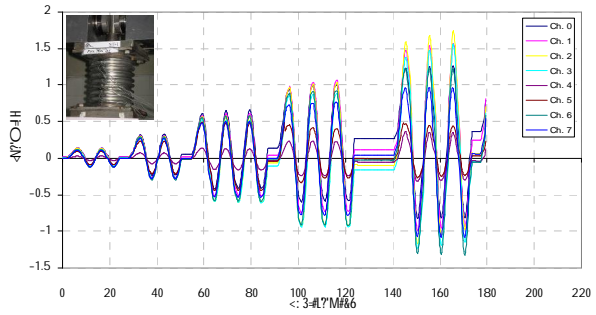


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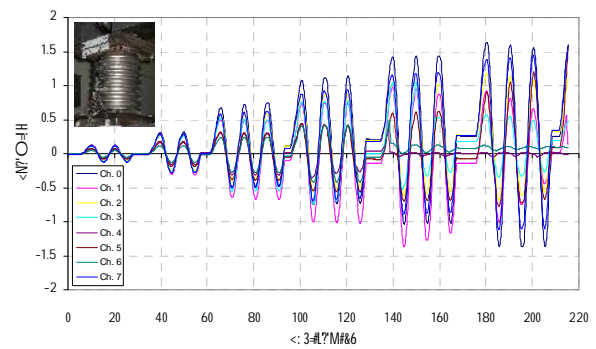
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"=f!-C"[>T"&" \$3X" [;F>/' ., "—*(Z"mn""8\$9f20"sD " _eG
"" +*2!@F>ZU



""(ST-1t">T"&" \$3X" j cF"—*(Z">00"&E, 'F>V"sDD" _eG



!!(ST-5t">T"&" \$3X" j cF"—*(Z">00"&E, 'F>V"sDy" _eG

"" [(\$) "&' \$R""sH

!k7%RF! B)%273DE! 17'58! >! p%0! + (.P=! YR0! &03W\$5= !
 !2>5<=!fM8*!f5=!72!G H8!>2!V?H!5?^=!>! + (.P=!&3-)3T\$
 !&39#)%T)!72!17'58!0!p%0! v 6'58!1593P=!#f!#8%A!3f! (J*(?=

!758! &39! #5\$! 2(F73D! dJF3T85?/!c7%b! BH?W•! dV?W<=, -!c, P)2! !•†
!c&'%\$.=! B/5H-! #!NG=! W#(€! &' ()! U•8! &39{. W?/! 72! + 03)
!!!†•} " !M?3b!>!L3. W3A!Ui 6(a!B. lHe!13]P)2

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!cBT6(D! d7%RH=!c(0! B3?€! dD(X6(0! cB-\$! B^%\$)! dJ• 3A(-=!c&5T. l=!•†
!B)%273DE! + 03! 758! &39! #5\$72! &' ()! +, -. /! #1\$1 =! d5T<=
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!!!†•}~!7%6(-a!c†!173T!a!c|~!f3/!cL3-4e!B. lHe

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