# New Scandium (III) Coordination Polymers at Bulk and Nano-scale, Synthesis, Characterization, Thermal and Gas sensing Properties

Abedin Zebardasti', Saeid Farhadi', Veysel. T. YILMAZ' and Alireza Aslani'\*

#### **Abstract**

New Scandium(III) coordination polymer at bulk and nanopowders as Scandium  $^{1}$  benzene dicarboxylic acid hydroxide [Sc(OH)(BDCA)]<sub>n</sub>, (BDCA =  $^{1}$  benzene Dicarboxylic Acid) has been synthesized by the reaction of a mixture Sc(III) Nitrate and BDCA in MeOH by simple Branched tube and sonochemical method. The nanopowders of Sc Or was prepared from the calcinations of the NCP at air atmosphere. The structure of the CP and NCP (CP = Coordination Polymers and NCP = Nano Coordination Polymers) were determined by X-ray crystallography, while nano-structural materials were characterized by X-ray powder diffraction (XRPD), Thermal Gravimetric Analysis (TGA) and Scanning Electron Microscopy (SEM). These NCP and Sc Or nanostructures have been tested for COr gas monitoring by depositing them as thick films on an interdigitated alumina substrate and evaluating the surface resistance of the deposited layer as a function of operating temperature and COr concentrations. The gas sensitivity tests have demonstrated that the Sc Or nanopowders, exhibit high sensitivity to COr proving their applicability in gas sensors. The role of the nanopowder on the sensing properties of NCP and Sc Or are also discussed.

Keywords: Coordination Polymers, ScrOr, Nanopowders, COr, gas sensing.

#### Introduction

A coordination polymer is defined as a polymeric substance containing a coordination compound or metal complex in its repeating unit. The metal complex is not necessarily part of the polymer backbone. Fifteen to twenty years ago, the main interest in coordination polymers depended on the expectation of increased thermal stability for the materials. However as shown by more recent studies, many earlier problems have been overcome, and new, unanticipated application have been realized. In the last decade coordination compounds with infinite one-, two- and three-dimensional network structures have been intensively studied in particular compounds with back-bonds constructed by metal ions and ligand form a family of polymers, which are called "Coordination Polymer" [1]. Research in the coordination polymers has rapidly grown in recent years due to an increasing demand for functional materials with conducting, magnetic, nonlinear optical, porous, thermal, fluorescence properties [1].

On the other hand nano-materials are at the leading edge of rapidly developing field of nanotechnology [ $^{r-1}$ ]. A reduction in particle size to nanometer scale results in various special and interesting properties compared to their bulk properties. Metallic nanopowders, specifically materials with Nano-scale features, have been the subject of numerous research efforts in fields such as gas sensors [ $^{v}$  and  $^{h}$ ], fuel cells [ $^{q}$ ], solar cells [ $^{v}$  and  $^{h}$ ] and electrodes for lithium ion batteries [ $^{v}$ ] to name a few. A reduction in particle

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size to nanometer scale results in various special and interesting properties compared to their bulk properties. Metal oxide materials, specifically materials with nanoscale features, have been the subject of numerous research efforts in fields such as gas sensors [\forall \tilde{\

Nevertheless the presented experiments show good sensing properties, the possibility to use dopants and catalyzing such in the thin film gas sensors and the real integration in low power consumption transducers of single crystalline nanopowders. The integration of top down and bottom up approaches prove the feasibility of large scale manufacturing of well-organized sensor arrays based on different nanostructures. The above mentioned Methods cannot be departed from complex chemical reactions or processes. Thermal oxidation may assist the production of catalysts, semiconductor devices or functional oxide films under controlled conditions. A direct and simple thermal oxidation method was employed to synthesize Sc<sub>7</sub>O<sub>7</sub> nanopowders. Using this convenient route, with no catalyst and template assisted, many research teams prepared Sc<sub>7</sub>O<sub>7</sub> nanopowders successfully by oxidizing NCP (Nano Coordination Polymers) of Sc(OH)[BDCA]<sub>n</sub> under air conditions respectively. Single Crystal X-Ray analysis, X-Ray diffraction Powder (XRDP), Scanning Electron Microscopy (SEM) and Thermal Gravimetric and Different Thermal Analysis (TGA/DTA) were used to characterize the morphology, structure and phase of the synthesized CP and NCP. In the present work we report data about their gas-sensing properties, by using them as active layers in CO<sub>7</sub> gas resistive sensors. The gas sensing properties of the NCP and Sc<sub>7</sub>O<sub>7</sub> nanostructures were compared and discussed as a function of the morphology of the primary nanoparticles. The results presented highlighted the role of the shape of the primary ScrOr crystallites and an explanation based on the characterization and sensing data acquired has been given.

#### **Experimental**

#### Materials and suppliers

All reagents and solvents for the synthesis and analysis in this work, were commercially available and were used as received. A multiwave ultrasonic generator (Bandlin Sonopuls Gerate-Typ: UW  $^{r\gamma}$ ., Germany), equipped with a converter/transducer and titanium oscillator (horn),  $^{1\gamma}$ . mm in diameter, operating at  $^{\gamma}$ ! kHz with a maximum power output of  $^{\gamma}$ . W, was used for the ultrasonic irradiation. The ultrasonic generator automatically adjusts the power level. IR spectra were recorded using Perkin-Elmer and Nicolet  $^{\circ}$ . P spectrophotometers. The DTA and TGA data were obtained using a PL-STA  $^{\circ}$ . apparatus and platinum crucibles with a heating rate of  $^{\circ}$   $^{\circ}$ Cmin in a vacuum. X-Ray Powder Diffraction (XRPD) measurements were performed using a Philips Diffractometer manufactured by X'pert with monochromatized CuK $_{\alpha}$  radiation. Simulated XRPD patterns were calculated using Mercury [ $^{\gamma}$ .] based on the single crystal data. Particle sizes of selected samples were estimated using the Sherrer method. The samples were characterized with a scanning electron microscope (SEM) (Philips XL  $^{\tau}$ .) with gold coating.

#### **Synthesis**

#### Crystallography

For the crystal structure determination, the single-crystal of the compound was used for data collection on a four-circle Rigaku R-AXIS RAPID-S diffractometer (equipped with a two-dimensional area IP detector). The graphite-monochromatized Mo  $K_{\alpha}$  radiation ( $\lambda = \cdot, \forall \forall \forall \uparrow \Lambda$ ) and oscillation scans technique with  $\Delta \omega = \circ \circ$  for one image were used for data collection. The lattice parameters were determined by the least-squares methods on the basis of all reflections with  $F^{\dagger} > {}^{\dagger} \sigma$  ( $F^{\dagger}$ ). Integration of the intensities, correction for Lorentz and polarization effects and cell refinement was performed using Crystal Clear (Rigaku/MSC Inc.,  ${}^{\dagger} \cdot \cdot \cdot \circ$ ) software [ ${}^{\dagger} \cdot$ ]. The structures were solved by direct methods using SHELXS- ${}^{\dagger}$  ${}^{\dagger}$  and refined by a full-matrix least-squares procedure using the program SHELXL- ${}^{\dagger}$  ${}^{\dagger}$  ${}^{\dagger}$ ]. The final difference Fourier maps showed no peaks of chemical significance. Details of crystal data, data collection, structure solution and refinement are given in supplementary informations.

### **Sensing tests**

#### **Results and discussion**

Reaction of L= BDCA with a mixture of Sc(III) nitrate in methanol led to the formation of a new °D Sc(III) coordination polymer. Nanopowders of this Coordination-Polymer was obtained by ultrasonic irradiation in a methanolic solution, while single crystals of NCP were obtained using a heat gradient applied to a solution of the reagents (the "branched tube method"). Scheme ¹ gives an overview of the methods used for the synthesis of CP and NCP using the two different routes.

#### **Structural Study**

Single crystal X-ray diffraction analysis of the compound CP was carried out. The ORTEP diagrams and packing of the title complexes are shown in Figures. 'a and 'b. This compound is tree-dimensional neutral coordination polymer and consists of the Sc(III) ions bridged by BDCA ligands, thus forming a 'D infinite framework.

CP [Sc(OH)(BDCA)]<sub>n</sub> Structure is composed of chains of octahedral scandium units which are joined together via bridging hydroxyl groups, forming Sc-OH-Sc chains parallel to the *a*-axis. The oxygen atoms of the BDCA groups occupy the equatorial positions of the scandium octahedral, allowing for the terephthalate linker to bridge the scandium chains, Figure. Ya. allowing the formation of a three dimensional framework with relatively large pores running parallel to *a*, as shown in Figure. Yb.

The cell parameters for the synthesized CP, listed in Table. \( \). Shown that the *b*-axis, and consequently the width of the pore, is shorter for structure [Sc(OH)(BDCA)]<sub>n</sub> (\( \) \(

Figure. ". Schematic representations of a single pore of the CP. Diameters have been shown, illustrating the breadth and depth of the pore, showing that the pore in structure CP is 'Å shorter in height, and 'Å wider than its other analogue.

Figure.  $\xi$ . shows the XRPD pattern of compound simulated from its single crystal X-ray data, the XRPD pattern of prepared by the sonochemical process. Acceptable matches were observed between the simulated and experimental powder X-ray diffraction patterns. This indicates that the compound obtained by sonochemical process has single crystalline phases, almost identical to that obtained by the branched tube method. The significant broadening of the peaks indicates that the particles are of nanometer dimensions. Estimated by the Sherrer formula,  $D = \cdot, \wedge \uparrow \setminus \lambda / \beta \cos \theta$ , where D is the average grain size,  $\lambda$  the X-ray wavelength  $(\cdot, \cdot) \circ \xi \circ nm$ , and  $\theta$  and  $\beta$  the diffraction angle and full-width at half maximum of an observed peak, respectively, the average size of the particles is  $\circ \cdot nm$ , which is in agreement with that observed by scanning electron microscopy, as shown in Figure.  $\Gamma$ . The morphology of the compound

prepared sonochemical method is the same and they are composed of particles with sizes of about  $\mathfrak{t}$  nm. As can be seen from Figure.  $\mathfrak{t}$ , the comparison of the experimental and simulated PXRD patterns shows that there are two phases present in the product; CP and NCP is the minor product and the major product unfortunately could not be identified. Estimated by the Sherrer formula,  $D = \cdot, \Lambda^{\mathfrak{q}} \setminus \lambda / \beta \cos \theta$ , where D is the average grain size,  $\lambda$  the X-ray wavelength  $(\cdot, \cdot) \circ \mathfrak{t} \circ nm$ , and  $\theta$  and  $\beta$  the diffraction angle and full-width at half maximum of an observed peak, respectively, the average size of the particles is  $\circ \cdot nm$ , which is in agreement with that observed by scanning electron microscopy, as shown in Figure.  $\circ$ . The morphology of the compound prepared sonochemical method (Figure.  $\circ$ .) is the same and they are composed of particles with sizes of about  $\mathfrak{t} \cdot nm$ .

To examine the thermal stability of the nanopowders and the single crystals of this CP and NCP, thermal analyses (TGA-DTA) were carried out between " and " and " C in a static atmosphere of argon (Figures. and "b). The compound as a bulk phase is very stable and does not decompose up to temperature of " C, at which temperature decomposition starts. Between " and " and " C, removal of BDCA occurs with a mass loss of " (calculated " C, C). At higher temperatures, the residue, was decomposed and mass loss calculations show that the final decomposition product is Scror (Figure. La). Compared to the bulk material, nano-sized particles of the compound are much less stable and start to decompose at " C. The TGA curve (Figure. Lb) exhibits two distinct decomposition stages between " C with a total mass loss of " C earlier than that of its bulk counterparts, probably due to the much higher surface to volume ratio of the nano-sized particles. Moreover, the DTA curves display an endothermic peak at " C and one distinct exothermic peaks at " C for the single crystals of compound (Figure. La), whereas only an wide endothermic peak at " C for the nanopowders of this compound (Figure. Lb). Both TGA and DTA results indicate that although both nano-sized and bulk materials have the same composition, they exhibit a different thermal decomposition behavior.

Thermal decomposition of the nanopowders of This Nano-Coordination-Polymer in air produced  $Sc_rO_r$  nanopowders, respectively, as established by their powder XRPD patterns (Figure. Y.). the obtained patterns match with the standard patterns of orthorhombic  $Sc_rO_r$ . The phase purity of the prepared tetragonal  $Sc_rO_r$  nanopowders are completely obvious and all diffraction peaks are perfectly indexed to the tetragonal  $Sc_rO_r$  structures. The broadening of the peaks indicated that the particles were of nanometer size and estimation by the Sherrer formula,  $D = \cdot, \Lambda^q \setminus \lambda/\beta \cos\theta$ , shows that the average sizes of the particles are  $\frac{1}{2} \cdot nm$  for  $Sc_rO_r$  nanopowders, respectively (See Figure.  $\frac{1}{2} \cdot nm$  for  $Sc_rO_r$  nanopowders, respectively (See Figure.  $\frac{1}{2} \cdot nm$ 

Figures.  $^{\Lambda}$ . shows the SEM images of the Sc<sub>Y</sub>O<sub>Y</sub> nanopowders obtained from calcinations of the compound under laboratory atomsphere, respectively. The morphology of the nanoparticles of Sc<sub>Y</sub>O<sub>Y</sub> is very similar to that of the compound (see Figures.  $^{\circ}$ .). This point may be due to the direct removal of the L ligand without changing of morphology under the calcinations in air.

#### CO<sub>7</sub> sensing tests

It is well known that the response of resistive sensors is highly affected by the operating temperature. Therefore, the response of the  $Sc_{\tau}O_{\tau}$  sensors as a function of the operating temperature was first investigated. Figure.  $^{9}$ . shows the response as a function of operating temperature from  $^{1}\circ \cdot$  to  $^{1}\circ \cdot$   $^{1}\circ \cdot$  C for the NCP sensor exposed to  $^{1}\circ \cdot$  ppm of  $CO_{\tau}$ . A rapid increase of the response was observed as the working temperature was increased and reached a maximum at about  $^{1}\circ \cdot$  C and started decreasing thereafter. This characteristic volcano curve can be interpreted on the basis of adsorption-desorption and reaction processes occurring on the sensing layer surface. For operating temperatures  $<^{1}\circ \cdot$  C the sensor

response is low because the adsorbed CO<sub>7</sub> molecules are not activated enough to react with the surface adsorbed oxygen species. However, above "... °C the decrease in CO<sub>7</sub> gas adsorption is not adequately compensated by the increase of surface reaction and the sensor response decreases. The transient response was found reversible (Figure.  $\cdot \cdot$ ). The response time,  $\tau_{res}$ , defined here as the time required to achieve 95% of the total resistance change when CO<sub>Y</sub> is introduced into air, is fast  $(\tau_{res} \sim 7^{\circ} s)$ . A slower recovery time,  $\tau_{rec}$ , i.e. the time required to achieve 95% of the total resistance change when  $CO_{\tau}$  is turned off and pure dry air is reintroduced into the chamber, has been observed ( $\tau_{res} \sim 10^{\circ}$  s). The response as a function of CO<sub>T</sub> gas concentration for all the Sc<sub>T</sub>O<sub>T</sub> sensors investigated at T·· °C is shown in Figure. 11. The sensors show a good response to  $CO_{\gamma}$ . The response increased as the  $CO_{\gamma}$  gas concentration was increased from  $\cdot \cdot \cdot$  to  $\circ \cdot \cdot \cdot$  ppm. Figure. (NCP) and  $Sc_{\tau}O_{\tau}$ ), shows the sensor responses vs.  $CO_{\tau}$  concentration. A linear trend was observed, when responses are plotted in a log-log scale, as a function of the gas concentration. It is interesting to observe that all the nanostructured films display the same sensitivity to CO<sub>7</sub> (SCO) as calculated by the slope of the extrapolated straight lines reporting the response as a function of the CO<sub>7</sub> concentration in Figure. 1.b. the sensitivity with respect to CO<sub>7</sub> was calculated to be •,•9) ppm<sup>-1</sup>. Instead, the responses at a given CO<sub>1</sub> concentration and the detection limits, DL, defined as the lower concentration in which the response significantly differentiated from the noise signal, i.e. o times the standard deviation of noise (instrumental detection limit), are different among the investigated sensors. NCP sensor, exhibits a slightly greater response than other sensor particles, while on Sc<sub>2</sub>O<sub>2</sub> sensor nanopowders the lower response was found, and the same trend was found for the detection limits. The extrapolated limit of detection for the NCP sensor is about ',\^o ppm, allowing a monitoring of CO<sub>T</sub> down to concentrations in the sub-ppm range. Even though a direct comparison with recent literature reports on CO<sub>1</sub> sensing of various SC<sub>1</sub>O<sub>2</sub> nanostructures cannot be made because of the different experimental conditions adopted the results we obtained clearly indicate the good performances of our sensors.

#### Conclusion

A new Sc(III) Coordination Polymer, [Sc(OH)(BDCA)]<sub>n</sub> has been synthesized at single crystal by using a BT (Branched Tube) method and nanopowders by ultrasound irradiation (Sonochemistry Method). The compound was structurally characterized by single-crystal X-Ray Diffraction. The crystal structure of the compound consists of a TD coordination polymer in which the Sc(III) ions is octahedral coordinated by BDCA ligands. TGA studies indicate that reduction of the particle size of the coordination polymers of to a few dozen nanometers results in lower thermal stability when compared to the single crystalline samples. The calcinations of this compound under air atmospheres produce Sc<sub>7</sub>O<sub>7</sub> nanopowders. This study demonstrates the coordination polymers may be suitable precursors for the respectively and simple preparation of nanoscale. These nanostructures were investigated in the monitoring of carbon-dioxide, showing the maximum of response around "... °C. The higher response was obtained for the NCP sensor based on Sc<sub>7</sub>O<sub>7</sub> nanoparticles. A synergic effect between small crystallite size/high surface area and potential barrier modification is proposed for explaining the enhanced sensing properties of the ScrOr particles. In summary, from this study, it can be deduced that the performance of resistive NCP based sensors to CO<sub>7</sub> gas can be controlled by tuning the nanoparticles of coordination polymers by a rapid synthesis procedure assisted by BT and sonochemical, providing a simple way to fabricate highly sensitive CO<sub>7</sub> gas sensors.

## Supplementary data

CCDC ٩٨٥٤٥٤ contains the supplementary crystallographic data for [Sc(OH)(BDCA)]<sub>n</sub>. These data can be obtained free of charge via http://www.ccdc.cam.ac.uk/conts/retrieving.html, or from the Cambridge Crystallographic Data Centre, ۱۲ Union Road, Cambridge CB<sup>۲</sup> ¹EZ, UK; fax: (+٤٤) ۱۲۲۳-۲۳٦-۰۳۳; or e-mail: <a href="deposit@ccdc.cam.ac.uk">deposit@ccdc.cam.ac.uk</a>.

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**Figure.** \( \text{(a)} \) Labeled atoms in compound CP [Sc(OH)(BDCA)]\_n, (b) a fragment of the \( \text{TD} \) polymer in compound.

**Figure.** Y. (Ya and Yb) Projection down [···] of structure CP showing chains of scandium octahedral, joined by hydroxyl groups.

**Table.** \( \text{.} \) X-Ray Crystallography datas from the structural determination of CP [Sc(OH)(BDCA)]\_n.

**Table. Y.** Atomic Coordinated for [Sc(OH)(BDCA)]<sub>n</sub>.

**Figure.**  $^{r}$ . Schematic representations of a single pore of the single pore from structure CP ([Sc(OH)(BDCA)]<sub>n</sub>).

**Figure.** 5. The XRPD patterns V:(a) simulated from single crystal X-ray data of compound (CP), (b) nano-structured of compound prepared by the sonochemical method (NCP) and (c) prepared by colorless single crystals of  $[Sc(OH)(BDCA)]_n$  (CP).

**Figure.** °. SEM image of nanopowders of compound (NCP) [Sc(OH)(BDCA)]<sub>n</sub>, produced by sonochemical method.

Figure. \( \frac{1}{a} \). TGA curves of CP: (a) single crystals and (b) asnanopowders.

Figure. 'b. DTA curves of CP: (a) as single crystals (CP) and (b) as nanopowders (NCP).

**Figure.** Y. XRPD patterns of Sc<sub>Y</sub>O<sub>Y</sub> nanopowders, prepared by calcinations of compound NCP (nano coordination polymer).

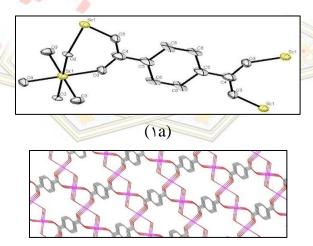
**Figure.**  $^{\wedge}$ . SEM photograph of Sc<sub>7</sub>O<sub>7</sub> nanopowders produced by calcination of compound NCP (nano coordination polymer) at laboratory atmosphere.

**Figure.**  $\P$ . Response to  $\S$  ppm of  $CO_Y$  vs. the operating temperature of the NCP sensor.

Figure. \ \cdot\ . Transient response of NCP sensor to exposure of \ \cdot\ \cdot\ ppm of CO<sub>Y</sub> at \ \cdot\ \cdot\

Figure. 1. Response to different CO<sub>7</sub> gas concentration for the Sc<sub>7</sub>O<sub>7</sub> sensors at  $^{r}$ ·· °C.

**Figure.** 17. (a) Calibration curves of the  $Sc_{\tau}O_{\tau}$  sensors at  ${}^{\tau} \cdot {}^{\circ}C$ ; (b) calibration curves of the  $Sc_{\tau}O_{\tau}$  sensors showing the measured sensitivity to  $CO_{\tau}$  and the extrapolated detection limit related to NCP sensor.



(1b)

**Figure.** \( \text{(a) Labeled atoms in compound CP [Sc(OH)(BDCA)]}\_n\), (b) a fragment of the \( \text{D} \) polymer in compound.

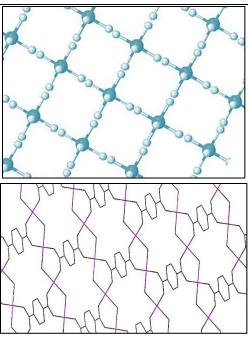


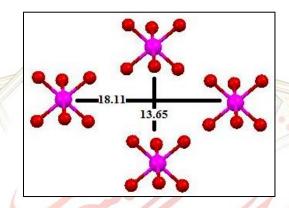
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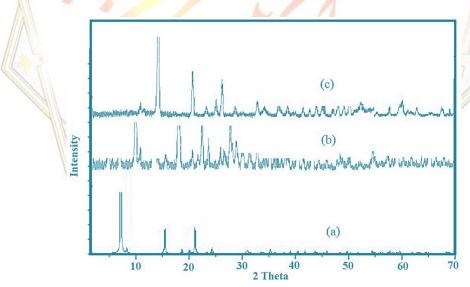
Identification code	940195
Empirical formula	$Sc(OH)(C_{\wedge}H_{\epsilon}O_{\epsilon})$
Formula weight	770,·V
Temperature	۲98(۲) K
Wavelength	۰,۷۱۰۳ Å
Crystal system	Orthorombic
space group	Imem
Unit cell dimensions	a=14,117(10) Å
	b= 11,09.(10) Å
	c= V, YYo(T9) Å
	α = ٩٠
	β = ٩٠
	$\gamma = 9$ .
Volume	1017, V(A9) Å"
Z	17/
Calculated density	1,711 g cm <sup>-1</sup>
Theta range for data collection	7, 9 to 70, 70 deg
Reflections collected/unique	0.98/1.0
Completeness to theta= ۲۷,۳۸	٩٧,٤ %
$R^{\gamma}(I > {}^{\gamma}\sigma(I), wR^{\gamma} \text{ (All data)}$	٠,٢٣٣٤, ٠,٢٧٠٧

**Table. Y.** Atomic Coordinated for [Sc(OH)(BDCA)]<sub>n</sub>.

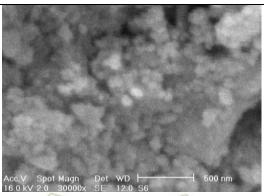
Atoms	X	Y	Z	$U_{iso}$	$O_{cc}$	Multiplicity
Sc(1)	٠,٧٥	٠,٢٥	٠,٢٥	٠٢,٠٢٩٩(١٦)	١	٤
O(1)	٠,٦٦٩٦(١٣)	۰,٣٦٠٨(٩)	1,1590(0)	٠,٠٣٠(٤)	١	١
O( <b>7</b> )	٠,٧٥	٠,١٦٤٩(١٥)	•	٠,٠٣٠(٤)	١	٤
C(1)	٠,٥٣٨٧(٢)	٠,٤٧١٥(١٧)	٠,١٥٧٧(٨)	٠,٠٤٩(٨)	١	١
C( <sup>7</sup> )	٠,٦٣٨٨(٢)	٠,٣٨٣٤(١٣)	•	٠,٠٦٢(٧)	1	۲
C(\(^{\mu}\)	٠,٥٦٨٤(٢)	٠,٤٤٩٦(١٥)	•	٠,٠٧٣(٦)	١	۲



**Figure.**  $\P$ . Schematic representations of a single pore of the single pore from structure CP ([Sc(OH)(BDCA)]<sub>n</sub>).



**Figure.**  $\xi$ . The XRPD patterns  $\Upsilon$ :(a) simulated from single crystal X-ray data of compound (CP), (b) nano-structured of compound prepared by the sonochemical method (NCP) and (c) prepared by colorless single crystals of  $[Sc(OH)(BDCA)]_n$  (CP).



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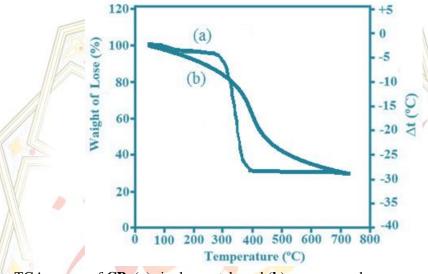


Figure. \( \frac{1}{a} \). TGA curves of CP: (a) single crystals and (b) asnanopowders.

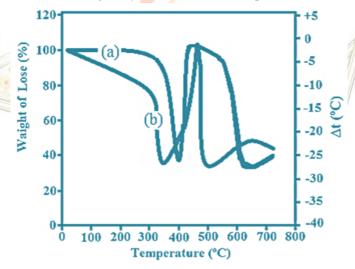
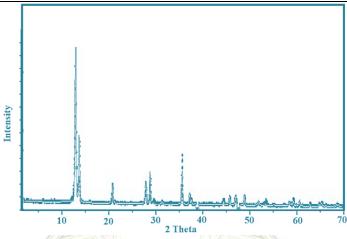


Figure. **b.** DTA curves of **CP**: (a) as single crystals (CP) and (b) as nanopowders (NCP).



**Figure.** Y. XRPD patterns of Sc<sub>Y</sub>O<sub>Y</sub> nanopowders, prepared by calcinations of compound NCP (nano coordination polymer).

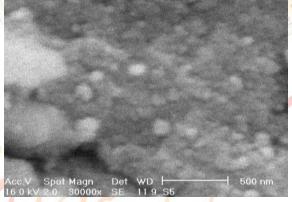
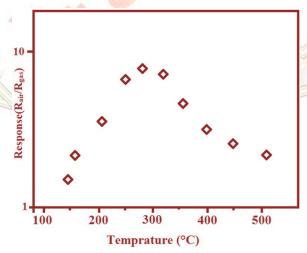


Figure. A. SEM photograph of Sc<sub>7</sub>O<sub>7</sub> nanopowders produced by calcination of compound NCP (nano coordination polymer) at laboratory atmosphere.



**Figure.**  $\P$ . Response to  $\S$ ... ppm of CO $_{\Upsilon}$  vs. the operating temperature of the NCP sensor.

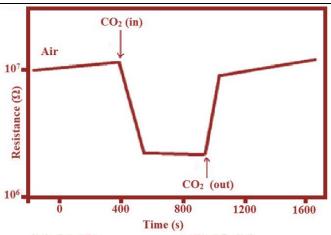


Figure. \( \cdot \). Transient response of NCP sensor to exposure of \( \cdot \cdot \) ppm of CO<sub>\( \text{t} \) at \( \cdot \cdot \cdot \cdot \).</sub>

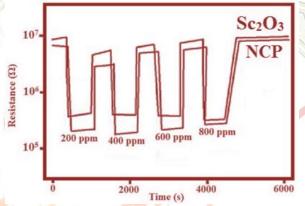
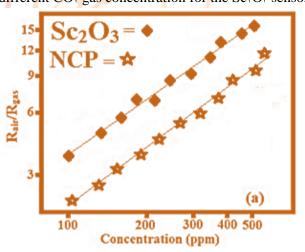
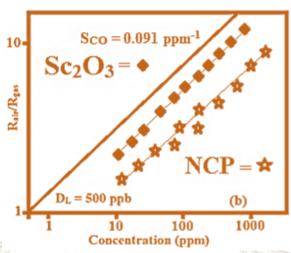


Figure. 11. Response to different CO<sub>T</sub> gas concentration for the Sc<sub>T</sub>O<sub>T</sub> sensors at T... °C.





**Figure.** 17. (a) Calibration curves of the  $Sc_7O_7$  sensors at  $^{r} \cdot \cdot ^{\circ}C$ ; (b) calibration curves of the  $Sc_7O_7$  sensors showing the measured sensitivity to  $CO_7$  and the extrapolated detection limit related to NCP sensor.

